

1986-1995 Toyota Pickup 4WD 1986-1995 Toyota 4Runner 4WD Single Steering Stabilizer Kit Installation Instructions

## **Required Tools List:**

- SAE Sockets \ Wrenches (1/2")
- METRIC Sockets \ Wrenches
   (17mm & 19mm)
- Diagonal Cutting Pliers
- Safety Glasses
- Wheel Chock
- Measuring Tape
- Torque Wrench



Before beginning the installation, read these instructions thoroughly & completely. Please refer to the Parts List to insure that all parts & hardware are received prior to disassembly of the vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

## **Component Box Breakdown:**

## Part # 7186

Item #	Description	Qty	
7900WS	STEERING DAMPER, WHITE	1	
B10RS	BOOT STABILIZER, RED	1	
BTIE	BOOT CABLE TIE, RED	1	
HSS	DECAL, HYDRO STABILIZER	1	
HB-7186	HDWR BAG: 7186 / 9186	1	
5021	IDLER FRAME PLATE, INSIDE	1	

## Part # 8150

Item #	Description	Qty	
8900BS	STEERING DAMPER, BLACK	1	
B10KS	BOOT STABILIZER, BLACK	1	
BTIE-K	BOOT CABLE TIE, BLACK	1	
MXSD	DECAL, BLACK MAX STABILIZER	1	
HB-8186	HDWR BAG: 8186	1	
5021	IDLER FRAME PLATE, INSIDE	1	

## Part # 9150

Item #	Description	Qty
9900WS	STEERING DAMPER, SILVER	1
B10KS	BOOT STABILIZER, BLACK	1
BTIE-K	BOOT CABLE TIE, BLACK	1
SSD	DECAL, SILVER STABILIZER	1
HB-7186	HDWR BAG: 7186 / 9186	1
5021	IDLER FRAME PLATE, INSIDE	1

# Hardware Bag Breakdown:

#### Part # HB-7186

Item #	Description	Qty
83037	TIE ROD BRACKET	
12X130MMBG5	12 X 130 MM BOLT GR5-METRIC	2
12MMN	12MM NYLON INSERT LOCK NUT	2
12SAEW	1/2 SAE WASHER	2
516X1X134U	5/16 X 1 X 1-3/4 U-BOLT, RD	2
516CTN	5/16-18 COARSE N/I LOCK NUT	4
516SAEW	5/16 SAE WASHER	4
DSS1234	SPACER, 1/2 X 3/4	1
STEM BUSH-SST	STEM BUSHINGS, RED	4
142120	WASHER PACKAGE, P889\145098	2

### Part # HB-8186

l	. 4.1			
	Item #	Description	Qty	
	83037	TIE ROD BRACKET	1	
	12X130MMBG5	12 X 130 MM BOLT GR5-METRIC	2	
	12MMN	12MM NYLON INSERT LOCK NUT	2	
1	12SAEW	1/2 SAE WASHER	2	
	516X1X134U	5/16 X 1 X 1-3/4 U-BOLT, RD	2	
l	516CTN	5/16-18 COARSE N/I LOCK NUT	4	
١	516SAEW	5/16 SAE WASHER	4	
١	DSS1234	SPACER, 1/2 X 3/4	1	
	STEM SST-K	STEM BUSHINGS, BLACK	4	
١	142120	WASHER PACKAGE, P889\145098	2	

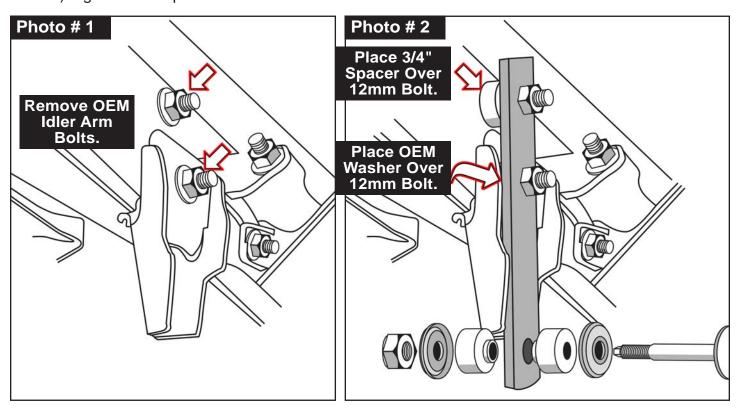
I-7186 REV3 11/22 Page 1 of 4

# Pre-Installation Tips: Install Stabilizer Boot.

1. Install supplied Stabilizer Boot over Skyjacker Steering Stabilizer. Attach boot to cylinder body with supplied Boot Cable Tie. Remove excess cable tie with diagonal cutting pliers.

# <u>Installation</u>: <u>Note</u>: Save all factory components & hardware for reuse, unless noted.

- 1. Chock rear tires\wheels. Ensure that vehicle transmission is in PARK and engage emergency brake. **Note**: Be sure steering wheel\wheels are pointing straight forward.
- 2. If equipped, remove four (4) bolts from front OEM skid plate located under front differential.
- 3. If equipped, disconnect OEM steering stabilizer from mount & from tie rod assembly stud mount.
- 4. Remove two (2) OEM idler arm bolts from frame rail on passenger side using a 17mm socket wrench. (See Photo # 1)
- 5. Install supplied two (2) 12mm x 130mm bolts with 1/2" washers from outside of frame rail through OEM idler arm bolt holes in frame. **Tech Note**: Do not install supplied 12mm Nylon Insert Lock Nuts at this time.
- Place supplied 1/2" x 3/4" Spacer onto upper 12mm bolt.
   Place one (1) thick OEM washer onto lower 12mm bolt.
   Position Skyjacker # 5021 Idler Frame Plate onto both 12mm bolts (center in idler bracket).
   Attach with supplied 12mm Nylon Insert Lock Nuts using a 19mm socket\wrench. (See Photo # 2) Tighten & Torque Idler Frame Plate 12mm Bolts 75 ft-lbs.



I-7186 REV3 11/22 Page 2 of 4

7. Position Skyjacker # 83037 Tie Rod Bracket against tie rod. Install supplied 5/16" x 1" x 1-3/4" U-Bolts from back-to-front around OEM tie rod through Skyjacker bracket mounting holes.

(See Photo #3)

Attach bracket with supplied 5/16" SAE Washers & 5/16" Nylon Insert Lock Nuts using a 1/2" socket \ wrench. Secure, but **Do Not Completely Tighten**.

8. Install a supplied Washer & Poly Stem Bushing on each stud base end of Skyjacker Stabilizer. (See Photo # 2 & # 3)



Attach Skyjacker Stabilizer Cylinder Body End to Frame Bracket & Shaft End to Tie Rod Bracket with supplied Bushings, Washers & Lock Nuts.

Tighten stem lock nut until bushing starts to swell slightly.

9. Slide Tie Rod Bracket down until stabilizer shaft extends end out exactly half way (4-1/8 Inches). Secure, but **Do Not Completely Tighten**.

<u>Note</u>: Cycle steering & check for adequate clearance. Rotate Tie Rod Bracket as needed for the best fit & clearance.

- 10. Tighten & Torque Tie Rod Bracket U-Bolts 240 in-lbs.
- 11. If equipped, install OEM skid plate with OEM hardware.

#### **Final Notes:**

- After installation is complete, double check that all nuts & bolts are tight.
- With vehicle placed on ground, cycle steering lock to lock & inspect steering for proper operation, tightness & adequate clearance.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

TORQUE SPECIFICATIONS					
INCH SYSTEM			METRIC SYSTEM		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	180 in-lbs	240 in-lbs	6MM	60 in-lbs	108 in-lbs
3/8	30 ft-lbs	35 ft-lbs	8MM	216 in-lbs	23 ft-lbs
7/16	45 ft-lbs	60 ft-lbs	10MM	32 ft-lbs	45 ft-lbs
1/2	65 ft-lbs	90 ft-lbs	12MM	55 ft-lbs	75 ft-lbs
9/16	95 ft-lbs	130 ft-lbs	14MM	85 ft-lbs	120 ft-lbs
5/8	135 ft-lbs	175 ft-lbs	16MM	130 ft-lbs	165 ft-lbs
3/4	185 ft-lbs	280 ft-lbs	18MM	170 ft-lbs	240 ft-lbs
The Above Specifications Are Not to Be Used When the Bolt Is Being Installed With a Bushing.					

Seat Belts Save Lives. Please Wear Your Seat Belt.

I-7186 REV3 11/22 Page 3 of 4







### Jesus Christ Died For You.

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.

For all have sinned; all fall short of God's glorious standard. Ephesians 2:8

God saved you by his special favor when you believed. And you can't take credit for this; it is a gift from God.

Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.

Romans 10:9-10

That if you shall confess with thy mouth the Lord Jesus, and shall believe in your heart that God hath raised him from the dead, you shall be saved. For with the heart man believeth unto righteousness; and with the mouth confession is made unto salvation.

#### Pray This Simple Prayer:

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life! Thank You, Lord Jesus for a new life in You!

Now, go and tell somebody about your new life in Jesus, get a Bible, begin to read it, and go to a Bible believing church.

If you would like someone to pray with you, call Kenneth Copeland Ministries anytime at 800-600-7395.

To listen to commercial free Christian radio on the web, go to www.887fm.org

# Jesús murió por ti.

Juan 3:16

"Porque tanto amó Dios al mundo, que dio a su Hijo unigénito, para que todo el que cree en él no se pierda, sino que tenga vida eterna."

Romanos 3:23

"Pues todos han pecado y están privados de la gloria de Dios." Efesios 2:8

"Porque por gracia ustedes han sido salvados mediante la fe; esto no procede de ustedes, sino que es el regalo de Dios." Salmos 18:2

"El Señor es mi roca, mi amparo, mi libertador; es mi Dios, el peñasco en que me refugio. Es mi escudo, el poder que me salva, ¡mi más alto escondite!"

Romanos 10:9-10

"9 Que si confi esas con tu boca que Jesús es el Señor, y crees en tu corazón que Dios lo levantó de entre los muertos, serás salvo. 10 Porque con el corazón se cree para ser justifi cado, pero con la boca se confi esa para ser salvo."

#### Ahora dí esta simple oración:

Dios, vengo a Ti y admito que he pecado contra Ti, necesito que tomes el control de mi vida. La Biblia dice que todo aquel que invoca el nombre del Señor escapará con vida. En este momento yo clamo ante Ti, Jesús; te pido que vengas a vivir en mi corazón y que tomes el control de mi vida. ¡Yo creo que tu moriste en la cruz y resucitaste para darme vida! ¡Gracias Señor Jesús, por una nueva vida que tengo en Ti! Amen.

Ahora ve y dile a alguien sobre la nueva vida que tienes en Cristo. Compra una Biblia y empieza a leerla. Busca una Iglesia que cree en la Biblia y hazte parte de esa Iglesia.

Si te gustaría orar con alguien, puedes llamar a este número 800-600-7395

Puedes ir a este sitio de Internet para escuchar música Cristiana sin anuncios, www.887fm.org



I-7186 REV3 11/22 Page 4 of 4