

1983-1997 Ford Ranger 4WD
 1983-1990 Ford Bronco II 4WD
 1990-1994 Ford Explorer 4WD
 1994-1997 Mazda B4000\B3000 4WD
 1994-1997 Mazda B2300 2WD
 1990-1994 Mazda Navajo 2WD\4WD

Required Tools List:

- SAE Sockets \ Wrenches
(1/2" & 5/8")
- Diagonal Cutting Pliers
- Measuring Tape
- Safety Glasses
- Wheel Chock
- Torque Wrench



Dual Steering Stabilizer Kit Installation Instructions

Before beginning the installation, read these instructions thoroughly & completely. Please refer to the Parts List to insure that all parts & hardware are received prior to disassembly of the vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Component Box Breakdown:

Part # 7250

Item #	Description	Qty
7900WS	STEERING DAMPER, WHITE	2
B10RS	BOOT STABILIZER, RED	2
BTIE	BOOT CABLE TIE, RED	2
HSS	DECAL, HYDRO STABILIZER	2
HB-7250	HDWR BAG: 7250 / 9250	1
83540	FRAME PLATE BRACKET, DUAL	1

Part # 8250

Item #	Description	Qty
8900BS	STEERING DAMPER, BLACK	2
B10KS	BOOT STABILIZER, BLACK	2
BTIE-K	BOOT CABLE TIE, BLACK	2
MXSD	DECAL, BLACK MAX STABILIZER	2
HB-8250	HDWR BAG: 8250	1
83540	FRAME PLATE BRACKET, DUAL	1

Part # 9250

Item #	Description	Qty
9900WS	STEERING DAMPER, SILVER	2
B10KS	BOOT STABILIZER, BLACK	2
BTIE-K	BOOT CABLE TIE, BLACK	2
SSD	DECAL, SILVER STABILIZER	2
HB-7250	HDWR BAG: 7250 / 9250	1
83540	FRAME PLATE BRACKET, DUAL	1

Hardware Bag Breakdown:

Part # HB-7250

Item #	Description	Qty
142120	WASHER PACKAGE, P889\145098	4
STEM BUSH-SST	STEM BUSHINGS, RED	8
516X1X134U	5/16 X 1 X 1-3/4 U-BOLT, ROUND	2
516CTN	5/16-18 COARSE N/I LOCK NUT	4
516SAEW	5/16 SAE WASHER	4
716X4FTB	7/16 X 4 FINE THREAD BOLT	2
716X112FTB	7/16 X 1-1/2 FINE THREAD BOLT	2
716FTN	7/16-20 FINE N/I LOCK NUT	2
716SAEW	7/16 SAE WASHER	2
83032	BACKING PLATE FOR FRAME	1
83098	TIE ROD BRACKET, DUAL	1

Part # HB-8250

Item #	Description	Qty
142120	WASHER PACKAGE, P889\145098	4
STEM SST-K	STEM BUSHINGS, BLACK	8
516X1X134U	5/16 X 1 X 1-3/4 U-BOLT, ROUND	2
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716FTN	7/16-20 FINE N/I LOCK NUT	2
716SAEW	7/16 SAE WASHER	2
83032	BACKING PLATE FOR FRAME	1
83098	TIE ROD BRACKET, DUAL	1

Pre-Installation Tips: Install Stabilizer Boot.

1. Install supplied Stabilizer Boot over Skyjacker Steering Stabilizer. Attach boot to shaft end with supplied Boot Cable Tie. Remove excess cable tie with diagonal cutting pliers.

Installation: Note: Save all factory components & hardware for reuse, unless noted.

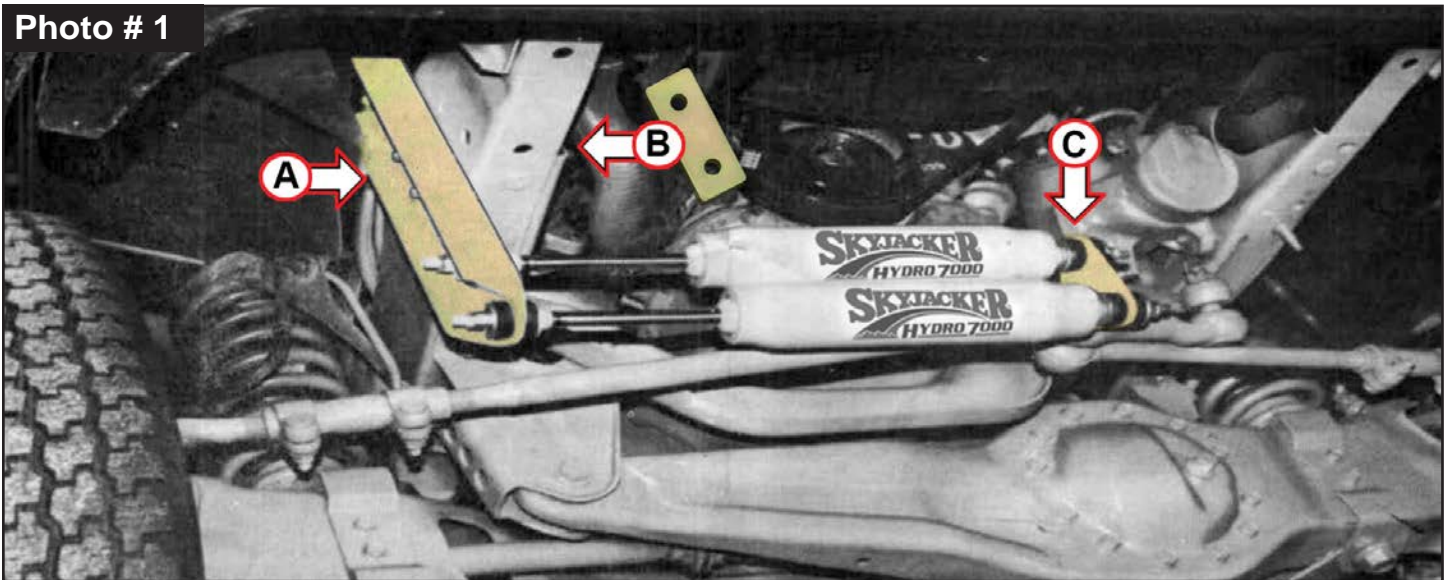
1. Chock rear tires\wheels. Ensure that vehicle transmission is in PARK and engage emergency brake. **Note:** Be sure steering wheel\wheels are pointing straight forward.
2. Position Skyjacker # 83540 Frame Plate Bracket (A) against Outside of Passenger Side frame rail above OEM tie rod assembly (larger holes go to bottom). (See Photo # 1)
Position Skyjacker # 83032 Backing Plate Bracket (B) against Inside of Passenger Side frame rail above OEM tie rod assembly (larger holes go to bottom).

3. Attach Frame Brackets with supplied 7/16" bolts. **Note:** On a channel frame, use two (2) 7/16" x 1-1/2" Fine Thread Bolts. On box frame, use two (2) 7/16" x 4 Fine Thread Bolts.

Run 7/16" bolt from inside-to-outside through Backing Plate Bracket (B). Continue through OEM slotted holes in frame and into Frame Plate Bracket (A). Attach bolts with supplied 7/16" SAE Washers & 7/16" Nylon Insert Lock Nuts using a 5/8" socket\wrench. Secure, but **Do Not Completely Tighten**.

NOTE: Models with a OEM front sway bar will need to move bracket "A" back (away from sway bar) until clearance of the sway bar is obtained.

Photo # 1



4. Position Skyjacker # 83098 Tie Rod Bracket (C) against front of tie rod toward pitman arm connection. Install supplied 5/16" x 1" x 1-3/4" U-Bolts from bottom-to-top around OEM tie rod through Skyjacker bracket mounting holes. **Tech Note:** Due to u-bolts close fit, install u-bolts near the threaded end of the tie rod, then slide u-bolts up to the bracket installation point.
Attach bracket with supplied 5/16" SAE Washers & 5/16" Nylon Insert Lock Nuts using a 1/2" socket\wrench. Secure, but **Do Not Completely Tighten**.

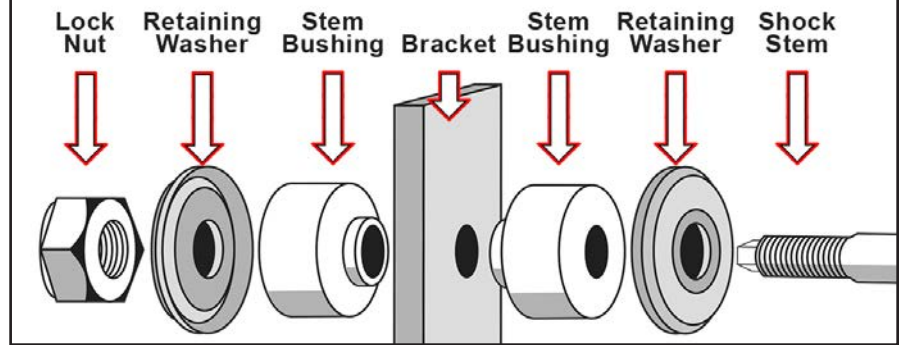
5. Install a supplied Washer & Poly Stem Bushing on each stud base end of Skyjacker Stabilizer. (See Photo # 2)

Attach Skyjacker Shaft End to Frame Plate Bracket & Stabilizer Cylinder Body End to Tie Rod Bracket with supplied Bushings, Washers & Lock Nuts.

Caution: If installed opposite way, damage can occur to Skyjacker Stabilizer.

Tighten stem lock nut until bushing starts to swell slightly.

Photo # 2



6. Slide Tie Rod Bracket down until stabilizer shaft extends end out exactly half way (**4-1/4 Inches**). Roll Tie Rod Bracket toward front bumper & align with Frame Plate Bracket (parallel with each other). Secure, but **Do Not Completely Tighten**.

Note: Cycle steering & check for adequate clearance. Rotate Tie Rod Bracket as needed for best fit & clearance.

7. Tighten & Torque 7/16" U-Bolt 60 ft-lbs. Tighten & Torque Tie Rod Bracket U-Bolts 240 in-lbs.

Final Notes:

- After installation is complete, double check that all nuts & bolts are tight.
- With vehicle placed on ground, cycle steering lock to lock & inspect steering for proper operation, tightness & adequate clearance.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

TORQUE SPECIFICATIONS					
INCH SYSTEM			METRIC SYSTEM		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	180 in-lbs	240 in-lbs	6MM	60 in-lbs	108 in-lbs
3/8	30 ft-lbs	35 ft-lbs	8MM	216 in-lbs	23 ft-lbs
7/16	45 ft-lbs	60 ft-lbs	10MM	32 ft-lbs	45 ft-lbs
1/2	65 ft-lbs	90 ft-lbs	12MM	55 ft-lbs	75 ft-lbs
9/16	95 ft-lbs	130 ft-lbs	14MM	85 ft-lbs	120 ft-lbs
5/8	135 ft-lbs	175 ft-lbs	16MM	130 ft-lbs	165 ft-lbs
3/4	185 ft-lbs	280 ft-lbs	18MM	170 ft-lbs	240 ft-lbs
The Above Specifications Are Not to Be Used When the Bolt Is Being Installed With a Bushing.					

Seat Belts Save Lives. Please Wear Your Seat Belt.



**JESUS
FORGIVES
ROCKS
DON'T**

Jesus Christ Died For You.

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.
Romans 3:23

For all have sinned; all fall short of God's glorious standard.
Ephesians 2:8

God saved you by his special favor when you believed. And you can't take credit for this; it is a gift from God.
Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.
Romans 10:9-10

That if you shall confess with thy mouth the Lord Jesus, and shall believe in your heart that God hath raised him from the dead, you shall be saved. For with the heart man believeth unto righteousness; and with the mouth confession is made unto salvation.

Pray This Simple Prayer:

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life! Thank You, Lord Jesus for a new life in You!

Now, go and tell somebody about your new life in Jesus, get a Bible, begin to read it, and go to a Bible believing church.

If you would like someone to pray with you, call Kenneth Copeland Ministries anytime at 800-600-7395.

To listen to commercial free Christian radio on the web, go to www.887fm.org

Jesús murió por ti.

Juan 3:16

"Porque tanto amó Dios al mundo, que dio a su Hijo unigénito, para que todo el que cree en él no se pierda, sino que tenga vida eterna."
Romanos 3:23

"Pues todos han pecado y están privados de la gloria de Dios."
Efesios 2:8

"Porque por gracia ustedes han sido salvados mediante la fe; esto no procede de ustedes, sino que es el regalo de Dios."
Salmos 18:2

"El Señor es mi roca, mi amparo, mi libertador; es mi Dios, el peñasco en que me refugio. Es mi escudo, el poder que me salva, ¡mi más alto escondite!"
Romanos 10:9-10

"9 Que si confi esas con tu boca que Jesús es el Señor, y crees en tu corazón que Dios lo levantó de entre los muertos, serás salvo. 10 Porque con el corazón se cree para ser justifi cado, pero con la boca se confi esa para ser salvo."

Ahora dí esta simple oración:

Dios, vengo a Ti y admito que he pecado contra Ti, necesito que tomes el control de mi vida. La Biblia dice que todo aquel que invoca el nombre del Señor escapará con vida. En este momento yo clamo ante Ti, Jesús; te pido que vengas a vivir en mi corazón y que tomes el control de mi vida. ¡Yo creo que tu moriste en la cruz y resucitaste para darme vida! ¡Gracias Señor Jesús, por una nueva vida que tengo en Ti! Amen.

Ahora ve y dile a alguien sobre la nueva vida que tienes en Cristo. Compra una Biblia y empieza a leerla. Busca una Iglesia que cree en la Biblia y hazte parte de esa Iglesia.

Si te gustaría orar con alguien, puedes llamar a este número 800-600-7395

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