

www.skyjacker.com

Required Tools List:

- Metric Sockets \ Wrenches (13mm, 18mm, 19mm, & 21mm)
- Jack Stands Floor Jack
- Wheel Chocks Safety Glasses
- Plastic Fastener Removal Tool

2000 - 2020 GM SUV 2WD/4WD 1" Rear Coil Spring Spacers Installation Instructions



Before beginning the installation, read these instructions & the enclosed driver's WARNING NOTICE thoroughly & completely. Also affix the WARNING decal in the passenger compartment in clear view of all occupants. Please refer to the Parts List to insure that all parts & hardware are received prior to disassembly of the vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Make sure you park the vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from the factory, but is usually not noticed until a lift kit has been installed which makes the difference more visible. Using a measuring tape, measure the front & rear (both sides) from the ground up to the center of the fender opening above the axle. Record this information below for future reference.

Driver Side Rear:

Passenger Side Rear:

Important Notes:

- If Larger Tires (10% More Than the OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local GM Dealer or an Authorized Skyjacker[®] Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align the Vehicle to the OEM Specifications.

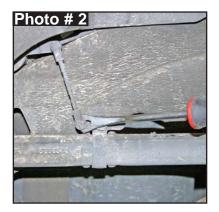
| Component Box Breakdown: | | | | | | |
|--------------------------|--------------------------|---|--|--|--|--|
| Part # C12CS | | | | | | |
| Item # Description | | | | | | |
| C10CS-S | COIL SPRING SPACER, REAR | 2 | | | | |
| I-C12CS | INST SHEET: C12CS | 1 | | | | |

Rear Installation:

Note: Save all factory components and hardware for reuse, unless noted.

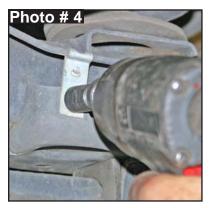
- 1. With the vehicle on flat level ground, set the emergency brake & chock the front tires / wheels.
- 2. Raise the rear of the vehicle & support with jack stands.
- 3. Remove the rear tires\wheels.
- 4. Disconnect the ABS lines from the upper control arm mounts & frame on the driver & passenger sides of the vehicle using a plastic fastener removal tool. (See Photo # 1)
- Auto Ride Models: Disconnect the auto ride switch extension rods from the upper control arms & the air supply lines from the rear shocks using a plastic fastener removal tool. (See Photo # 2 & # 3) Note: Be careful not to damage the extension rods & air supply lines.







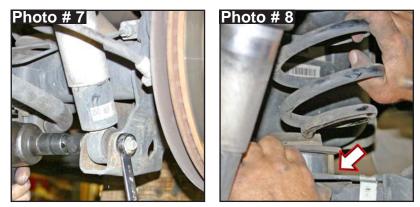
- 6. Disconnect the brake line bracket from the differential bracket using a 13mm socket \ wrench.
- 7. Disconnect the hard brake line bracket next to the lower track bar mount on the driver side & on the axle tube on the passenger side using a 13mm socket\wrench. (See Photo # 4)
- 8. Disconnect the emergency brake cable bracket from the passenger side frame using a 13mm socket \ wrench. (See Photo # 5)
- 9. Using a jack to support the rear differential, disconnect the rear sway bar end links at the lower mounts using a 18mm & 19mm socket \ wrench. (See Photo # 6)



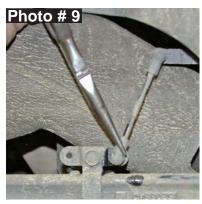




- 10. Disconnect the rear shocks at the lower mounts using a 21mm socket \ wrench. (See Photo # 7)
- 11. Lower the rear differential & remove the rear coil springs & isolator pads.
- 12. Install the Skyjacker # C10CS-S rear coil spring spacer over the lower coil spring mount.
- 13. Install the coil spring isolator on top of the Skyjacker coil spring spacer & install the rear coil springs. (See Photo # 8)



- 14. Connect the rear shocks to the lower mounts using a 21mm socket \wrench. (See Photo # 7)
- 15. Using a jack to support the rear differential, connect the rear sway bar end links at the lower mounts using a 18mm & 19mm socket \ wrench. (See Photo # 6)
- 16. Connect the emergency brake cable bracket to the passenger side frame using a 13mm socket \ wrench. (See Photo # 5)
- 17. Connect the hard brake line bracket next to the lower track bar mount on the driver side & on the axle tube on the passenger side using a 13mm socket \wrench. (See Photo # 4)
- 18. Connect the brake line bracket to the differential bracket using a 13mm socket \ wrench.
- Auto Ride Models: Connect the auto ride switch extension rods to the upper control arms & the air supply lines to the rear shocks. <u>Note</u>: Be careful not to damage the extension rods & air supply lines. (See Photo # 9 & # 10)
- 20. Connect the ABS lines to the upper control arm mounts & frame on the driver & passenger sides of the vehicle. (See Photo # 11)







21. Install the rear tires\wheels & lower the vehicle to the ground.

Final Notes:

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (**Note**: Do not re-tighten the nuts & bolts where thread lock compound was used.)
- With the vehicle placed on the ground, cycle the steering lock to lock & inspect the steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have the headlights readjusted to the proper settings.
- Have a qualified alignment center align the vehicle to the OEM specifications.
- After the first 100 miles, check all hardware for the proper torque & periodically thereafter.

| TORQUE SPECIFICATIONS | | | | | | | |
|-----------------------|-------------|-----------|-----------|---------------|------------|--|--|
| | INCH SYSTEM | | | METRIC SYSTEM | | | |
| Bolt Size | Grade 5 | Grade 8 | Bolt Size | Class 8.8 | Class 10.9 | | |
| 5/16 | 15 FT LB | 20 FT LB | 6MM | 5 FT LB | 9 FT LB | | |
| 3/8 | 30 FT LB | 35 FT LB | 8MM | 18 FT LB | 23 FT LB | | |
| 7/16 | 45 FT LB | 60 FT LB | 10MM | 32 FT LB | 45 FT LB | | |
| 1/2 | 65 FT LB | 90 FT LB | 12MM | 55 FT LB | 75 FT LB | | |
| 9/16 | 95 FT LB | 130 FT LB | 14MM | 85 FT LB | 120 FT LB | | |
| 5/8 | 135 FT LB | 175 FT LB | 16MM | 130 FT LB | 165 FT LB | | |
| 3/4 | 185 FT LB | 280 FT LB | 18MM | 170 FT LB | 240 FT LB | | |

The above specifications are not to be used when the bolt is being installed with a bushing.

Seat Belts Save Lives, Please Wear Your Seat Belt.