# SKYJACKER - SUSPENSIONS SKYJACKER.COM

**Required Tools List:** 

- SAE Sockets \ Wrenches
- Diagonal Cutting Pliers
- Adjustable Locking Pliers
- Alignment Bar or Screwdriver
- Cut-Off Tool or Hacksaw
- C-Clamps
- Jack Stands
- Wheel Chock Floor Jack • Measuring Tape

Safety Glasses

• Torque Wrench

1974.5-1993 Dodge W Series Pickups 4WD (W100, W150, W200, W250, W300 & W350) 1961-1974 Dodge W100 \ W200 Series 4WD 1974.5-1993 Dodge Ramcharger 4WD 1978-1981 Plymouth Trailduster 4WD

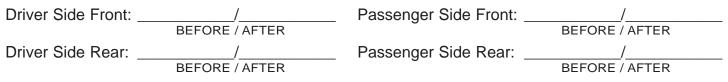
# Installation Instructions



Before beginning installation, read these instructions & enclosed driver's WARNING NOTICE thoroughly & completely. Also affix WARNING decal in passenger compartment in clear view of all occupants. Please refer to Parts List to insure that all parts & hardware are received prior to disassembly of vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

### Please Record Important Measurement Information Below for Reference. It is very helpful on determining an Accurate Achieved Lift Height Measurement.

Make sure you park vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from factory, but is usually not noticed until a lift kit has been installed which makes difference more visible. Using a measuring tape, measure front & rear (both sides) from ground up to center of fender opening above axle.



## **Important Notes:**

- Lift Kit Height is Based off of Front Lift Height with Less Rear Lift for a More Level Stance.
- If Larger Tires (10% More Than OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local RAM Dealer or an Authorized Skyjacker<sup>®</sup> Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align Vehicle to OEM Specifications.
- If Equipped With OEM Front Sway Bar, Sway Bar Relocation Brackets Must Be Ordered. 3"-4" Lift Height Part # SBL20. 6"-8" Lift Height Part # SBL40.
- On 6" Lift Kits, OEM Front Drive Shaft May Require Lengthening.
- On 8" Lift Kits, OEM Front Drive Shaft Will Require Lengthening.

Part # D200     Part # D240CS       Item #     Description     Qty       916521220     SPRING BUSHING KIT, 1961-1993     1     91652127U     916 K3 2.712 X 7 U-BOLT, SQUARE     4       Part # D200C     SOFTRIDE LEAF SPRINGS, 2.6'     2     91632712U     916 K3 X 7.12 U-BOLT, ROUND     1       Part # D200C     SOFTRIDE LEAF SPRINGS, 2.6'     2     91632712U     916 K3 X 7.12 U-BOLT, ROUND     2       Item #     Description     Ctry     HB-DB     HB/DB     HB/DB     Ctry     2       916X12127U     916 K 2.71/2 X 7 U-BOLT, SQUARE     4     1     1     0400C     SOFTRIDE LEAF SPRINGS, 4''     2     2     9163212X112U     916 K 2.71/2 X 7 U-BOLT, SQUARE     4     1     1     0400C     2     1	Component I	Box Breakdown:		Component	Box Breakdown:	
D200S     SOFTRIDE LEAF SPRINGS, 2*     2     916X212X7U     916 X 2.12 X 7 U-BOLT, SQUARE     4       SE12D     SPRING BUSHING KIT, 1961-1993     1     916X4X912U     916 X 4 X 9-12 U-BOLT, ROUND     1       Part # D200C     196X4X912U     916 X 3 X 7-12 U-BOLT, ROUND     1       D200CS     SOFTRIDE LEAF SPRINGS, 2.5     2     Part # D400     1       SE12D     SPRING BUSHING KIT, 1961-1993     1     1     1     0 <th>Part # D200</th> <th></th> <th></th> <th>Part # D2400</th> <th>CS</th> <th></th>	Part # D200			Part # D2400	CS	
SE12D   SPRING BUSHING KIT, 1961-1993   1   916X4X912U   9/16 X 3 X 3 X-1/2 U-BOLT, ROUND   1     Part # D20C   916X3X712U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   2     SE12D   SPRING BUSHING KIT, 1961-1993   1   Part # D40W   RAG: DODGE B KITS   1     D200CS   SOFTRIDE LEAF SPRINGS, 2.5'   2   Item #   Description   Qty     Part # D240A   Tem #   Description   Qty   SPRING BUSHING KIT, 1961-1993   1     916X212X7U   9/16 X 2.7/2 X 10-BOLT, SQUARE   4   Part # D400BR   Qty     820   TAPERED REAR BLOCK, 2'   2   916X212X1512U   9/16 X 3.7.712 U-BOLT, ROUND   2     916X321X2U   9/16 X 3 X 7.12 U-BOLT, ROUND   2   916X324X814U   9/16 X 3.7.712 U-BOLT, ROUND   2     916X334X814U   9/16 X 3.7.712 U-BOLT, ROUND   2   Part # D400C   2     916X334X814U   9/16 X 3.7.712 U-BOLT, ROUND   2   Part # D40C   2     916X334X814U   9/16 X 3.7.712 U-BOLT, ROUND   2   Part # D402CS   2     916X3712U   9/16 X 3.7.712 U-BOLT, ROUND   2   Part # D4240CS   2     1916X3712U	ltem #	Description	Qty	Item #	Description	Qty
Part # D200C     916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       Item #     Description     Qty     HB-DB     HDWR BAG: DODGE B KITS     1       D200CS     SOFTRIDE LEAF SPRINGS, 2.5"     2     Part # D400       SE12D     SPRING BUSHING KIT, 1961-1993     1     Item #     Description     Qty       916X212X1312U     9/16 X 2-1/2 X T0-BOLT, SQUARE     4     Part # D400BR     Qty       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Part # D400BR     Qty       916X212X1312U     9/16 X 3.7-1/2 U-BOLT, ROUND 2     RB35     TAPERED REAR BLOCK, 2"     2       916X32X712U     9/16 X 3.7-1/2 U-BOLT, ROUND 2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3.7-1/2 U-BOLT, ROUND 2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3.5' -1/2 U-BOLT, ROUND 2     Part # D400C     Part # D400C       116X3X712U     9/16 X 3.5' -1/2 U-BOLT, ROUND 2     Part # D400C       116X3X712U     9/16 X 3.5' -1/2 U-BOLT, ROUND 2     Part # D400C       116X3X12U     9/16 X 3.5' -1/2 U-BOLT, ROUND 1     2     Part #	D200S	SOFTRIDE LEAF SPRINGS, 2"	2	916X212X7U	9/16 X 2-1/2 X 7 U-BOLT, SQUARE	4
Item #     Description     Qty       Part # D240A     Part # D400     Part # D400     Qty       Item #     Description     Qty     Part # D400     Qty       916X212X7U     916 X 2-1/2 X 17 U-BOLT, SQUARE     4     Description     Qty       916X212X7U     916 X 2-1/2 X 17 U-BOLT, SQUARE     4     Description     Qty       916X212X112U     916 X 2-1/2 X 17 U-BOLT, SQUARE     4     Description     Qty       RB20     TAPERED REAR BLOCK, 2"     2     916X321X12U     916 X 3 X 7-1/2 U-BOLT, ROUND     2       916X32X712U     916 X 3 X 7-1/2 U-BOLT, ROUND     2     916X32X712U     916 X 3 X 7-1/2 U-BOLT, ROUND     2       916X32X712U     916 X 3 X 7-1/2 U-BOLT, ROUND     2     916X32X712U     916 X 3 X 7-1/2 U-BOLT, ROUND     2       916X32X712U     916 X 3 X 7-1/2 U-BOLT, ROUND     2     Part # D400C     1     1       916X32X712U     916 X 3 COARSE THREAD BOLT     2     1     1     1     1       916X32X712U     916 X 3 3'4 X 8-1/4 U-BOLT, ROUND     2     1     1     1     1     1 <td>SE12D</td> <td>SPRING BUSHING KIT, 1961-1993</td> <td>1</td> <td>916X4X912U</td> <td>9/16 X 4 X 9-1/2 U-BOLT, ROUND</td> <td>1</td>	SE12D	SPRING BUSHING KIT, 1961-1993	1	916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1
Item #     Description     Qty     HB-DB     HDWR BAG: DODGE B KITS     1       D200CS     SOFTRIDE LEAF SPRING S.2.*     2     Part # D40      Part # D400      Qty       Part # D240A     Description     Qty     SPRING BUSHING KIT, 1961-1933     1     Mem #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-1933     1       916X212XT12     9/16 X 2.1/2 X 1 J-BOLT, SQUARE     4     Part # D400S     SE12D     SPRING BUSHING KIT, 1961-1933     1       916X212XT312U     9/16 X 2.1/2 X 1 J-BOLT, SQUARE     4     Part # D40/R     4     4       916X212XT1312U     9/16 X 2.1/2 X 1 J-DULT, COUND     2     916X33X12U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X3X712U     9/16 X 3 COARSE THREAD BOLT     2     182D     SPRING BUSHING KIT, 1961-1933     1       916X32X12U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     182D     SPRING BUSHING KIT, 1961-1933     1       916X32T12U     9/16 X 3 COARSE THREAD BOLT     2     16833/4141     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     16834/4121     9/16 X 3 COARSE THREAD BOLT     2 <td>Part # D200C</td> <td></td> <td></td> <td>916X3X712U</td> <td>9/16 X 3 X 7-1/2 U-BOLT, ROUND</td> <td>2</td>	Part # D200C			916X3X712U	9/16 X 3 X 7-1/2 U-BOLT, ROUND	2
D200CS     SOFTRIDE LEAF SPRINGS, 2.5"     2     Part # D400       SE12D     SPRING BUSHING KIT, 1961.1993     1     Item #     Description     Qty       Part # D240A     Etem #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961.1993     1       916x212X7U     9/16 X 2-1/2 X 7 U-BOLT, SQUARE     4     Item #     Description     Qty       916x212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Item #     Description     Qty       R820     TAPERED REAR BLOCK, 2"     2     H5X32712U     9/16 X 2-1/2 X 15-1/2 U-BOLT, ROUND     2       Item #     Description     Qty     916X33X12U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X12U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     916X33X12U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     Part # D400C     Vty       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X312X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     SE12D     SPRING BUSHING KIT, 1961-1993			Qtv	HB-DB	HDWR BAG: DODGE B KITS	1
Part # D240A     D400CS     SOFTRIDE LEAF SPRINGS, 4*     2       Item #     Description     Oty     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X7U     9/16 X 2-1/2 X 13-1/2 U-BOLT, SQUARE     4     Part # D400BR     Part # D400BR       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Imm #     Description     Cty       916X212X1712U     9/16 X 2-1/2 X 13-1/2 U-BOLT, R0     1     916X334814U     9/16 X 3-1/2 X 15-1/2 U-BOLT, R0     1       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X312X     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     Part # D400C     1     Part # D400C       10Km#     Description     Cty     1     Part # D402CD     1     2       10F3X34X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     SE12D     SPRING BUSHING KIT, 1961-1993 </td <td></td> <td>-</td> <td>-</td> <td>Part # D400</td> <td></td> <td></td>		-	-	Part # D400		
Part # D240A     D400CS     SOFTRIDE LEAF SPRINGS, 4"     2       Item #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X7U     9/16 X 2-1/2 X 7 U-BOLT, SQUARE     4     Part # D400BR     Cty     Part # D400BR       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Item #     Description     Cty       916X212X17U     9/16 X 2-1/2 X 15-1/2 U-BOLT     4     916X34X814U     9/16 X 3-1/4 U-BOLT, RD     1       916X314X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X312D     9/16 X 13 X 7-1/2 U-BOLT, ROUND     1     Part # D400C     10400CS     SOFTRIDE LEAF SPRINGS, 4"     2       916X314X912U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X112U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2	SE12D	SPRING BUSHING KIT, 1961-1993	1	Item #	Description	Qty
Item #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X7U     9/16 X 2-1/2 X 1 U-BOLT, SQUARE     4     Part # D4000BR     Qty       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Part # D4000BR     Qty       B20     TAPERED REAR BLOCK, 2"     2     916X312X1512U     9/16 X 3-3/4 X 8-1/4 U-BOLT, RO     1       Part # D240BA     916X33712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     Part # D400C     2       Item #     Description     Qty     PB35     TAPERED REAR BLOCK, 3"     2       916X33712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     Part # D400C     2     2       916X33712U     9/16 X 3 COARSE THREAD BOLT     2     Part # D400C     2			J	D400CS	SOFTRIDE LEAF SPRINGS, 4"	-
916X212X7U     9/16 X 2-1/2 X 7 U-BOLT, SQUARE     4     Part # D400BR       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Item #     Description     Qty       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     Item #     Description     Qty       916X212X1312U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     2     916X33X814U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     2       Item #     Description     Qty     RB35     TAPERED REAR BLOCK, 3.5"     2       916X33X814U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X33X814U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X33X814U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     1     Part # D400C     0400CS     SOFTRIDE LEAF SPRINGS, 4"     2       916X31X912U     9/16 X 3-3/4 X 8-1/4 U-BOLT, ROUND     2     Part # D490C     1       916X31X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     2     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       916X312X712U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND <th< td=""><td></td><td></td><td>Qtv</td><td>SE12D</td><td>SPRING BUSHING KIT, 1961-1993</td><td>1</td></th<>			Qtv	SE12D	SPRING BUSHING KIT, 1961-1993	1
916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4       RE20     TAPERED REAR BLOCK, 2"     2       HB-DA     HDWR BAG: DODGE 2", 4", 6", 8"     1       916X212X1512U     9/16 X 3-1/2 X 15-1/2 U-BOLT, ROUND     2       Item #     Description     Qty       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X33X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1       916X33X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1       916X31X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1       916X31X912U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X31X912U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     2       916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     2		-	-	Part # D400E	BR	
RB20     TAPERED REAR BLOCK, 2"     2     916X212X1512U     9/16 X 2-1/2 X 15-1/2 U-BOLT     4       HB-DA     HDWR BAG: DODGE 2", 4", 6", 8"     1     916X334X814U     9/16 X 3-3/4 X 8-1/4 U-BOLT, RO     1       Part # D240BA     916X3712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     1       916X3712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     1       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     1       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     2       916K31X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     Fart # D490C     Ctr     Qtr       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     Fart # D490C     Qtr     916X314X912U     9/16 X 3 X 7-1/2 U-BOLT     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     916X314X912U     9/16 X 3 X 7-1/2 U-BOLT     2       916X212X1012U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     916X314X912U     9/16 X 3 X 7-1/2 U-BOLT </td <td></td> <td></td> <td>4</td> <td></td> <td></td> <td>Qty</td>			4			Qty
HB-DA   HDWR BAG: DODGE 2", 4", 6", 8"   1   916X334X814U   9/16 X 3.3/4 X 8.1/4 U-BOLT, RD   1     Part # D240BA   916X3X712U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2     916X3X712U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2     916X3X712U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2     916X3X712U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2     916X3X712U   9/16 X 3 COARSE THREAD BOLT   1     916X3CTB   9/16 X 3 COARSE THREAD BOLT   1     916X3T12U   9/16 X 3 COARSE THREAD BOLT   2     916X3T12U   SPRING BUSHING KIT, 1961-1993   1     916X3T12U   SPRING BUSHING KIT, 1961-1993   1     916X3712U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X314X912U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   2   1   916X314X912U   9/16 X 3 1/4 X 9.1/2 U-BOLT   2     916X314X912U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   1   916X314X912U   9/16 X 4 X 9.1/2 U-BOLT   2     916X314X912U   9/16 X 3 X 7.1/2 U-BOLT, ROUND   1   916X314X912U   9/16 X 4 X 9.1/2 U-BOLT, ROUND   1   916X14X912U   9/16 X 3 COARSE THREAD BOL			2	916X212X1512U	-	
Part # D240BA     916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       Item #     Description     Qty     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3 3.71/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3 3.71/2 U-BOLT, ROUND     2     RB35     TAPERED REAR BLOCK, 3.5"     2       916X33CTB     9/16 X 3 3.71/2 U-BOLT, ROUND     1     Part # D400C     Otype       916FTN     9/16 NYLON INSERT LOCK NUT     6     Description     Qty       916X314X912U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     SE12D     SPRING BUSHING KIT, 1961-1993     1       Part # D240DS     Item #     Description     Qty     916X314X912U     9/16 X 3 4.9 -1/2 U-BOLT     2       916X314X814U     9/16 X 3 2.7 /2 X 7 U-BOLT, ROUND     2     916X314X912U     9/16 X 4 4.9 -1/2 U-BOLT     2       916X212X71U     9/16 X 2.1/2 X 10-1/2 U-BOLT     4     916X314X912U     9/16 X 2.1/2 X 10-1/2 U-BOLT		,				<u> </u>
Item #     Description     Qty     RB35     TAPERED REAR BLOCK, 3.5"     2       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     1       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     HB-DB     HDWR BAG: DODGE B KITS     1       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2     HB-DB     HDWR BAG: DODGE B KITS     1       916FTN     9/16 X 3 COARSE THREAD BOLT     2     HB-DB     Description     Qty       916FTN     9/16 X 3 COARSE THREAD BOLT     2     SE12D     SPRING BUSHING KIT, 1961-1993     1       Part # D2400S     SE12D     SPRING BUSHING KIT, 1961-1993     1     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, RD UND     2     916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     2       916X212X7U     9/16 X 3 -3/4 X 8-1/4 U-BOLT, RD     1     916X212X1012U     9/16 X 4 Y 9-1/2 U-BOLT     4       Part # D240CD     Fart # D240CD     FB20     FLAT REAR BLOCK, 2"     2       196X212X1312U     9/16 X 4 y 9-1/2 U-BOLT, ROUND     1 </td <td></td> <td>A construction of the second se</td> <td></td> <td></td> <td></td> <td>2</td>		A construction of the second se				2
Num     Description     Lig     HB-DB     HDWR BAG: DODGE B KITS     1       916X33472U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     Part # D400C     Item #     Description     Qty       916X3ATB     9/16 X 3 X 7-1/2 U-BOLT, RD     1     Part # D400C     Qty       916FXN     9/16 X 3 X 7-1/2 U-BOLT, RD     1     Description     Qty       916FXN     9/16 X 3 X 7-1/2 U-BOLT, RD     1     Description     Qty       916FXN     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       916X334X814U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     1     916X4X912U     9/16 X 3 - 1/4 X 9-1/2 U-BOLT     2       916X334X814U     9/16 X 3 - 1/2 X 7 U-BOLT, ROUND     1     916X4X912U     9/16 X 3 - 1/4 X 9-1/2 U-BOLT     2       916X314X912U     9/16 X 2 - 1/2 X 10 - 1/2 U -BOLT, ROUND     1     916X212X1012U     9/16 X 2 - 1/2 X 10 - 1/2 U-BOLT     4       916X212X1312U     9/16 X 3 - 1/4 X 9 - 1/2 U-BOLT, ROUND     1 <t< td=""><td></td><td></td><td>Otv</td><td></td><td></td><td></td></t<>			Otv			
ONOR TED     OF A X X 8-1/4 U-BOLT, RD     Part # D400C       916X33X814U     9/16 X 3 -3/4 X 8-1/4 U-BOLT, RD     1       916X33X814U     9/16 X 3 -3/4 X 8-1/4 U-BOLT, RD     1       916X33X814U     9/16 X 3 -3/4 X 8-1/4 U-BOLT, RD     1       916X73X814U     9/16 X 3 - 3/4 X 8-1/4 U-BOLT, RD     6       SE12D     SPRING BUSHING KIT, 1961-1993     1       Part # D400CS       SPRING BUSHING KIT, 1961-1993     1       Part # D492CDS       Item #     Description     Qty       916X33X814U     9/16 X 3 - 7/12 U-BOLT, ROUND     2     916X34X912U     9/16 X 3 - 7/12 U-BOLT, ROUND     1       916X32X814U     9/16 X 2 - 1/2 X 7 U-BOLT, ROUND     1     916X4212U     9/16 X 3 - 7/12 U-BOLT, ROUND     1       916X212X7U     9/16 X 2 - 1/2 X 7 U-BOLT, ROUND     1     916X314X912U     9/16 X 3 - 7/12 U-BOLT, ROUND     1       916X212X1312U     9/16 X 2 - 1/2 X 13 - 1/2 U-BOLT, ROUND     1     916X212X1012U     9/16 X 3 - 7/2 X 10-1/2 U-BOLT     2       Item #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-		-	-			
916X3CTB     9/16 X 3 COARSE THREAD BOLT     2     Item #     Description     Qty       916FTN     9/16 NYLON INSERT LOCK NUT     6     D400CS     SOFTRIDE LEAF SPRINGS, 4"     2       SE12D     SPRING BUSHING KIT, 1961-1993     1     D400CS     SOFTRIDE LEAF SPRINGS, 4"     2       Part # D240BS     Part # D490CDS     SE12D     SPRING BUSHING KIT, 1961-1993     1       Part # D240BS     Part # D492CDS     Item #     Description     Qty       916X3X712U     9/16 X 3 -7.1/2 U-BOLT, ROUND     2     916X314X912U     9/16 X 3 -1/4 X 9 -1/2 U-BOLT     2       916X34X814U     9/16 X 3 -7.1/2 U-BOLT, ROUND     1     916X214X912U     9/16 X 3 -7.1/2 U-BOLT, ROUND     1       916X212X7U     9/16 X 2 -1/2 X 7 U-BOLT, SQ     4     916X314X912U     9/16 X 3 -1/4 X 9 -1/2 U-BOLT     2       916X212X1312U     9/16 X 4 X 9 -1/2 U-BOLT     4     RBF20     FLAT REAR BLOCK, 2"     2       816X14X912U     9/16 X 4 9 -1/2 U-BOLT     4     916FTN     9/16 NYLON INSERT LOCK NUT     14       916X2134X912U     9/16 X 4 X 9 -1/2 U-BOLT     2     SE12D						
916FTN   9/16 NYLON INSERT LOCK NUT   6   D400CS   SOFTRIDE LEAF SPRINGS, 4"   2     SE12D   SPRING BUSHING KIT, 1961-1993   1   Part # D492CDS     Part # D490CS   SOFTRIDE LEAF SPRINGS, 4"   2     SPRING BUSHING KIT, 1961-1993   1     Part # D492CDS     Item #   Description   Qty     916X33X712U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   2     916X334X814U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   Qty     916X334X814U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   Qty     916X334X814U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   Qty     916X334X814U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   Qty     9/16 X 3 X 7-1/2 U-BOLT, ROUND   Part # D492CDS     Item #   Description   Qty     9/16 X 3 COARSE THREAD BOLT   2     SE12D   SPRING BUSHING KIT, 1961-1993   1     9/16 X 3 X 9-1/2 U-BOLT, ROUND   1						Otv
SE12D   SPRING BUSHING KIT, 1961-1993   1   SE12D   SPRING BUSHING KIT, 1961-1993   1     Part # D240BS     Item #   Description   Qty     916X3X712U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   2   916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT   2     916X334X814U   9/16 X 3 -3/4 X 8-1/4 U-BOLT, ROUND   2   916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 2 -1/2 X 10-DUT, XQ   4   916X212X1012U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 2 -1/2 X 10-DUT, XQ   4   916X212X1012U   9/16 X 2 -1/2 X 10-1/2 U-BOLT   4     Part # D240CD   RB20   FLAT REAR BLOCK, 2"   2     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916X212X1012U   9/16 X 3 -1/4 X 9-1/2 U-BOLT   4     916X41X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916   916   916   916   916   916   916   916   916   916   916   916   916   916   916   916   916   916   9			_		-	-
Part # D240BS     Part # D492CDS       Item #     Description     Qty       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X334X814U     9/16 X 3.3/4 X 8-1/4 U-BOLT, RD     1       916X314X912U     9/16 X 3.3/4 X 8-1/4 U-BOLT, RD     1       916X212X7U     9/16 X 2-1/2 X 7 U-BOLT, SQ     4       HB-DB     HDWR BAG: DODGE B KITS     1       916X212X102U     9/16 X 2-1/2 X 10-BOLT, ROUND     2       916X212X1012U     9/16 X 2-1/2 X 10-BOLT, ROUND     4       Part # D240CD     8E720     FLAT REAR BLOCK, 2"     2       Item #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     SE12D     SPRING BUSHING KIT, 1992-1993     1       916X4X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1     SE12D     SPRING BUSHING KIT, 1992-1993     1       916X4X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2     SE12D     SPRING BUSHING KIT, 1992-1993     1       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1     SE12D			-			
Item #     Description     Qty       916X3X712U     9/16 X 3 X 7-1/2 U-BOLT, ROUND     2       916X334X814U     9/16 X 3.3/4 X 8-1/4 U-BOLT, RD     1       916X334X814U     9/16 X 2-1/2 X 7 U-BOLT, RQ     4       916X212X7U     9/16 X 2-1/2 X 7 U-BOLT, SQ     4       HB-DB     HDWR BAG: DODGE B KITS     1       916X212X71U     9/16 X 2-1/2 X 10-BOLT, SQ     4       Part # D240CD     8BF20     FLAT REAR BLOCK, 2"     2       Item #     Description     Qty       916X212X1312U     9/16 X 2-1/2 X 10-1/2 U-BOLT     4       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4       916X212X1312U     9/16 X 3.7/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3.7/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3.7/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X4X912U     9/16 X 3.7/4 X 9-1/2 U-BOLT     2       RB20     TAPERED REAR BLOCK, 2"     2       RB20     TAPERED REAR BLOCK, 2"     2       916X4X912U			I			
916X3X712U   9/16 X 3 X 7-1/2 U-BOLT, ROUND   2     916X334X814U   9/16 X 3-3/4 X 8-1/4 U-BOLT, RD   1     916X334X814U   9/16 X 2-1/2 X 7 U-BOLT, RQ   1     916X212X7U   9/16 X 2-1/2 X 7 U-BOLT, SQ   4     HB-DB   HDWR BAG: DODGE B KITS   1     916X212X7U   9/16 X 2-1/2 X 7 U-BOLT, SQ   4     HB-DB   HDWR BAG: DODGE B KITS   1     916X212X1012U   9/16 X 2-1/2 X 10-1/2 U-BOLT   4     Part # D240CD   RBF20   FLAT REAR BLOCK, 2"   2     Item #   Description   Qty   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916FTN   9/16 NYLON INSERT LOCK NUT   14     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2   SE12D   SPRING BUSHING KIT, 1992-1993   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT, ROUND   1   SE12D   SPRING		-				01
916X334X814U   9/16 X 3-3/4 X 8-1/4 U-BOLT, RD   1     916X314X814U   9/16 X 3-3/4 X 8-1/4 U-BOLT, RQ   4     916X212X7U   9/16 X 2-1/2 X 7 U-BOLT, SQ   4     HB-DB   HDWR BAG: DODGE B KITS   1     Part # D240CD   RBF20   FLAT REAR BLOCK, 2"   2     Item #   Description   Qty     916X314X912U   9/16 X 3-1/2 X 13-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     RB20   TAPERED REAR BLOCK, 2"   2     RB20   TAPERED REAR BLOCK, 2"   2     HB-DB   HDWR BAG: DODGE B KITS   1     916X4X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     Part # D240CDA   SCI12D   SPRING BUSHING KIT, 1961-1993   1     11   916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916X212X1512U   916X212X1512U   2     916X4X912U   9/16 X 3 COARSE THREAD BOLT   2   2   5   5   5   2     916X314X912U			-			-
916X212X7U   9/16 X 2-1/2 X 7 U-BOLT, SQ   4   916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     HB-DB   HDWR BAG: DODGE B KITS   1   916X212X1012U   9/16 X 2-1/2 X 10-1/2 U-BOLT   4     Part # D240CD   RBF20   FLAT REAR BLOCK, 2"   2     Item #   Description   Qty   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X314X912U   9/16 X 3 -1/2 X 13-1/2 U-BOLT, ROUND   1   916FTN   9/16 NYLON INSERT LOCK NUT   14     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT, ROUND   1   916FTN   9/16 NYLON INSERT LOCK NUT   14     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT, ROUND   1   916COC   VIII PIECE   VIIII PIECE   VIII PIECE   VIII						
HB-DB   HDWR BAG: DODGE B KITS   1   916X212X1012U   9/16 X 2-1/2 X 10-1/2 U-BOLT   4     Part # D240CD   Item #   Description   Qty   SE12D   SPRING BUSHING KIT, 1961-1993   1     916X212X1312U   9/16 X 2-1/2 X 13-1/2 U-BOLT   4   RBF20   FLAT REAR BLOCK, 2"   2     916X212X1312U   9/16 X 2-1/2 X 13-1/2 U-BOLT   4   RBF20   SPRING BUSHING KIT, 1961-1993   1     916X212X1312U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916FTN   9/16 NYLON INSERT LOCK NUT   14     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2   Etem #   Description   Qty     B-DB   HDWR BAG: DODGE B KITS   1   Description   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   9160CS   SOFTRIDE LEAF SPRINGS, 6"   2     B-DB   HDWR BAG: DODGE B KITS   1   Description   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   916X212X1512U   SPRING BUSHING KIT, 1961-1993   1     Item #   Description   Qty   916   916   4   916   916     916X314X912U   9/16 X 3 COARS						
Part # D240CD     RBF20     FLAT REAR BLOCK, 2"     2       Item #     Description     Qty     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4     SE17D     SPRING BUSHING KIT, 1992-1993     1       916X4X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1     9/16 FTN     9/16 NYLON INSERT LOCK NUT     14       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1     Part # D600C     V     V       RB20     TAPERED REAR BLOCK, 2"     2     Item #     Description     Qty       HB-DB     HDWR BAG: DODGE B KITS     1     D600CS     SOFTRIDE LEAF SPRINGS, 6"     2       SE12D     SPRING BUSHING KIT, 1961-1993     1     Part # D600CD       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1     Part # D600CD       916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     2     SE12D     SPRING BUSHING KIT, 1961-1993     1       916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     2     916X314X912U     9/16 X 3 -1/4 X 9-1/2 U-BOLT     4       916X314X912U     9/16 X 3 -1/4 X 9-1/2 U						
Item #     Description     Qty       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       RB20     TAPERED REAR BLOCK, 2"     2       HB-DB     HDWR BAG: DODGE B KITS     1       D600CS     SOFTRIDE LEAF SPRINGS, 6"     2       SE12D     SPRING BUSHING KIT, 1961-1993     1       916X3CTB     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2       SE12D     SPRING BUSHING KIT, 1961-1993     1       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2       S12D     SPRING BUSHING KIT, 1961-1993     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2       S12D     SPRING BUSHING KIT, 1961-1993     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND </td <td></td> <td></td> <td>1</td> <td></td> <td></td> <td></td>			1			
Norm     Description     Atty       916X212X1312U     9/16 X 2-1/2 X 13-1/2 U-BOLT     4       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       RB20     TAPERED REAR BLOCK, 2"     2       HB-DB     HDWR BAG: DODGE B KITS     1       D600CS     SOFTRIDE LEAF SPRINGS, 6"     2       SE12D     SPRING BUSHING KIT, 1961-1993     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3 COARSE THREAD BOLT     2       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U <td>Part # D240C</td> <td></td> <td></td> <td></td> <td></td> <td></td>	Part # D240C					
916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X4X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     RB20   TAPERED REAR BLOCK, 2"   2     HB-DB   HDWR BAG: DODGE B KITS   1     Description   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     Part # D240CDA   D600CS   SOFTRIDE LEAF SPRINGS, 6"   2     Item #   Description   Qty     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X4X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT   2     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT   2     916X314X912U   9/16 X 3 -1/4 X 9-1/2 U-BOLT   4     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT   4     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U <td></td> <td>-</td> <td>Qty</td> <td></td> <td></td> <td></td>		-	Qty			
916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     PB20   TAPERED REAR BLOCK, 2"   2     HB-DB   HDWR BAG: DODGE B KITS   1   Description   Qty     Part # D240CDA   Description   Qty     Item #   Description   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   Part # D600CD     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   Part # D600CD     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1   Part # D600CD     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2   916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     SE12D   SPRING BUSHING KIT, 1961-1993   1   Description   Qty     916X314X912U   9/16 X 3 COARSE THREAD BOLT   2   916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     SE12D   SPRING BUSHING KIT, 1961-1993   1   916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     Part # D240CDS   RB45   TAPERED REAR BLOCK, 4.5"   2	916X212X1312U	9/16 X 2-1/2 X 13-1/2 U-BOLT	4			
RB20   TAPERED REAR BLOCK, 2"   2     HB-DB   HDWR BAG: DODGE B KITS   1   Description   Qty     Part # D240CDA   SPRING BUSHING KIT, 1961-1993   1     Item #   Description   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X314X912U   9/16 X 3 COARSE THREAD BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X314X912U   9/16 X 3 COARSE THREAD BOLT   2     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     845   TAPERED REAR BLOCK, 4.5"	916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1		·	14
HB-DB   HDWR BAG: DODGE B KITS   1   D600CS   SOFTRIDE LEAF SPRINGS, 6"   2     Part # D240CDA   SE12D   SPRING BUSHING KIT, 1961-1993   1     Item #   Description   Qty   Part # D600CD   Part # D600CD   Qty     916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1   Part # D600CD   Qty     916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2   916X212X1512U   9/16 X 2-1/2 X 15-1/2 U-BOLT   4     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2   916X4X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     SE12D   SPRING BUSHING KIT, 1961-1993   1   916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND   1     Part # D240CDS   RB45   TAPERED REAR BLOCK, 4.5"   2	916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2			
SE12D     SPRING BUSHING KIT, 1961-1993     1       Item #     Description     Qty     Part # D600CD     Qty       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1     Item #     Description     Qty       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1     Item #     Description     Qty       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2     916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       SE12D     SPRING BUSHING KIT, 1961-1993     1     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       SE12D     SPRING BUSHING KIT, 1961-1993     1     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	RB20	TAPERED REAR BLOCK, 2"	2	Item #	Description	Qty
Item #     Description     Qty       916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2       916X314X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       SE12D     SPRING BUSHING KIT, 1961-1993     1       Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	HB-DB	HDWR BAG: DODGE B KITS	1		SOFTRIDE LEAF SPRINGS, 6"	2
916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1     Item #     Description     Qty       916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2     916X212X1512U     9/16 X 2-1/2 X 15-1/2 U-BOLT     4       916X3CTB     9/16 X 3 COARSE THREAD BOLT     2     916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       SE12D     SPRING BUSHING KIT, 1961-1993     1     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	Part # D240C	DA		SE12D	SPRING BUSHING KIT, 1961-1993	1
916X314X912U   9/16 X 3-1/4 X 9-1/2 U-BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X3CTB   9/16 X 3 COARSE THREAD BOLT   2     916X314X912U   9/16 X 4 X 9-1/2 U-BOLT, ROUND   1     SE12D   SPRING BUSHING KIT, 1961-1993   1     Part # D240CDS   RB45   TAPERED REAR BLOCK, 4.5"   2	ltem #	Description	Qty	Part # D6000	D	
916X3CTB     9/16 X 3 COARSE THREAD BOLT     2     916X4X912U     9/16 X 4 X 9-1/2 U-BOLT, ROUND     1       SE12D     SPRING BUSHING KIT, 1961-1993     1     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT, ROUND     1       Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1	Item #	Description	Qty
SE12D     SPRING BUSHING KIT, 1961-1993     1     916X314X912U     9/16 X 3-1/4 X 9-1/2 U-BOLT     2       Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2	916X212X1512U	9/16 X 2-1/2 X 15-1/2 U-BOLT	4
Part # D240CDS     RB45     TAPERED REAR BLOCK, 4.5"     2	916X3CTB	9/16 X 3 COARSE THREAD BOLT	2	916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1
	SE12D	SPRING BUSHING KIT, 1961-1993	1	916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2
Itom # Description Oty HB-DB HDWR BAG: DODGE B KITS 1	Part # D240C	DS		RB45	TAPERED REAR BLOCK, 4.5"	2
	Item #	Description	Qty	HB-DB	HDWR BAG: DODGE B KITS	1
916X4X912U 9/16 X 4 X 9-1/2 U-BOLT, ROUND 1	916X4X912U		1			
916X314X912U 9/16 X 3-1/4 X 9-1/2 U-BOLT 2	916X314X912U		2			
916X3CTB 9/16 X 3 COARSE THREAD BOLT 2			2			
916X212X7 9/16 X 2-1/2 X 7 U-BOLT 4			4			
SE12D SPRING BUSHING KIT, 1961-1993 1	SE12D	SPRING BUSHING KIT, 1961-1993	1			
SE17D SPRING BUSHING KIT, 1992-1993 1			1			

# **Component Box Breakdown:**

Part # D600CDS			
Item #	Description	Qty	
916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2	
916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1	
916X3CTB	9/16 X 3 COARSE THREAD BOLT	2	
916X212X1012U	9/16 X 2-1/2 X 10-1/2 U-BOLT	4	
916FTN	9/16 NYLON INSERT LOCK NUT	8	
SE12D	SPRING BUSHING KIT, 1961-1993	1	
SE17D	SPRING BUSHING KIT, 1992-1993	1	

### **Part # D680A**

Item #	Description	Qty
916X212X7U	9/16 X 2-1/2 X 7 U-BOLT, SQUARE	4
916X212X1512U	9/16 X 2-1/2 X 15-1/2 U-BOLT	4
RB45	TAPERED REAR BLOCK, 4.5"	2
HB-DB	HDWR BAG: DODGE B KITS	1

#### Part # D680AS

Item #	Description	Qty
916X212X7U	9/16 X 2-1/2 X 7 U-BOLT, SQUARE	4
916X212X1012U	9/16 X 2-1/2 X 10-1/2 U-BOLT	4
HB-DA	HDWR BAG: DODGE 2", 4", 6", 8"	1

#### Part # D680B

Item #	Description	Qty	
916X3X712U	9/16 X 3 X 7-1/2 U-BOLT, ROUND	2	
916X334X814U	9/16 X 3-3/4 X 8-1/4 U-BOLT, RD	1	
916X212X1512U	9/16 X 2-1/2 X 15-1/2 U-BOLT	4	
RB45	TAPERED REAR BLOCK, 4.5"	2	
HB-DB	HDWR BAG: DODGE B KITS	1	

#### Part # D680BR

Item #	Description	Qty
916X3X712U	9/16 X 3 X 7-1/2 U-BOLT, ROUND	2
916X334X814U	9/16 X 3-3/4 X 8-1/4 U-BOLT, RD	1
916X212X1512U	9/16 X 2-1/2 X 15-1/2 U-BOLT	4
RB55	TAPERED REAR BLOCK, 5.5"	2
HB-DB	HDWR BAG: DODGE B KITS	1

#### Part # D680BS

Item #	Description	Qty	
916X3X712U	9/16 X 3 X 7-1/2 U-BOLT, ROUND	2	
916X334X814U	9/16 X 3-3/4 X 8-1/4 U-BOLT, RD	1	
916X212X1012U	9/16 X 2-1/2 X 10-1/2 U-BOLT	4	
HB-DB	HDWR BAG: DODGE B KITS	1	

#### Part # D692CD

Item #	Description	Qty
916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2
916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1
916X3CTB	9/16 X 3 COARSE THREAD BOLT	2
916X212X17U	9/16 X 2-1/2 X 17 U-BOLT, SQ	4
RB20	TAPERED REAR BLOCK, 2"	2
916FTN	9/16 NYLON INSERT LOCK NUT	14
SE12D	SPRING BUSHING KIT, 1961-1993	1

# Component Box Breakdown:

# Part # D692CDS

Item #	Description	Qty
916X314X912U	9/16 X 3-1/4 X 9-1/2 U-BOLT	2
916X4X912U	9/16 X 4 X 9-1/2 U-BOLT, ROUND	1
916X3CTB	9/16 X 3 COARSE THREAD BOLT	2
916X212X1312U	9/16 X 2-1/2 X 13-1/2 U-BOLT	4
916FTN	9/16 NYLON INSERT LOCK NUT	8
RB45	TAPERED REAR BLOCK, 4.5"	2
SE12D	SPRING BUSHING KIT, 1961-1993	1
SE17D	SPRING BUSHING KIT, 1992-1993	1
916X212X7U	9/16 X 2-1/2 X 7 U-BOLT, SQUARE	4
916X212X1512U	9/16 X 2-1/2 X 15-1/2 U-BOLT	4
RB45	TAPERED REAR BLOCK, 4.5"	2
HB-DB	HDWR BAG: DODGE B KITS	1

## Hardware Bag Breakdown:

## Part # HB-DA

Item #	Description	Qty
SP2029	SPRING BUSHINGS	8
SSDGE	SPRING BUSHING SLEEVES	4
916FTN	9/16 NYLON INSERT LOCK NUT	16

#### Part # HB-DB

Item #	Description	Qty
SP2029	SPRING BUSHINGS	8
SSDGE	SPRING BUSHING SLEEVES	4
916FTN	9/16 NYLON INSERT LOCK NUT	14
916X3CTB	9/16 X 3 COARSE THREAD BOLT	2

#### Part # SE12D

Item #	Description	Qty
SP2029	FRONT SPRING BUSHINGS	8
SSDGE	SLEEVE, .625 OD X 0.500 ID X 2.875 L	4

#### Part # SE17D

Item #	Description	
SP2060	REAR SPRING BUSHINGS	8
SSDGE	SLEEVE, .625 OD X 0.500 ID X 2.875 L	4

## **Pre-Installation Tips:** Install Spring Eye Bushings & Sleeves into Leaf Springs.

- 1. Coat Spring Eye Bushings with a water resistant lithium-based grease. Press into each spring eye of Front Softride Leaf Springs.
- <u>NOTE</u>: Some 1992-1993 Models Use 5/8" Bolts in OEM Front Leaf Spring Eyes (all others use a 9/16" bolts). If Your Model Has 5/8" Bolts, **Do Not Use Supplied Steel Sleeves** in Skyjacker Front Spring Eyes (Only Use OEM Shoulder Bolt).

Coat outside of 0.625 OD x 0.500 ID x 2.875" Long Sleeve with a water resistant lithium-based grease. Press into spring eye bushings.

#### **Pre-Installation Tips:** Install Shock Boots & Bushings.

- 1. Install supplied Shock Boot over Skyjacker Shock. Attach boot to cylinder body with supplied Boot Cable Tie. Remove excess cable tie with diagonal cutting pliers.
- 2. Coat Hourglass Bushings with a water resistant grease & press into each shock eye. Coat Sleeve & press into cylinder eye bushings.

#### Front Installation: Note: Save all factory components & hardware for reuse, unless noted.

- 1. With vehicle on flat level ground, set emergency brake & chock rear tires \ wheels.
- 2. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.
- 3. Remove front tires \ wheels.
- 4. Place a floor jack underneath front axle for support. Put a slight load on axle\jack to prevent axle from moving. Allow ample room to lower front axle.
- 5. Remove OEM front shocks. Disconnect shock upper & lower retaining nuts.
- 6. Remove OEM u-bolts & two (2) studs. Discard u-bolts & hardware. Retain upper OEM u-bolt plate.
- 7. While checking for appropriate slack in brake lines, differential vent hose, & etc, lower front axle to gain access to OEM front leaf springs.

#### <u>Note</u>: Perform Step 8-10 on One Side at a Time.

- Remove OEM front leaf spring in this sequence. (Note direction of OEM hardware.) Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt. Disconnect spring eye bolts & remove leaf spring.
  <u>Tech Note</u>: A helping hand is recommended during removal & installation to keep leaf spring assembly from falling.
- Attach 'UP-Turned Spring Eye' end of Skyjacker leaf spring to front frame mount with OEM hardware. <u>Tech Note</u>: Skyjacker 6" & 8" leaf springs have a bottom degree shim. Place <u>taller</u> end of shim toward <u>front</u> of vehicle.

Attach 'DOWN-Turned Spring Eye' end of Skyjacker leaf spring to shackle at rear frame mount with OEM hardware.

Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time. <u>Tech Note</u>: To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels. Clean spring pads of all debris. Raise axle to mate leaf spring to axle.
<u>Note</u>: Be sure that leaf spring center bolt head seats properly into axle pad.

**Tech Note**: On models equipped with three (3) u-bolts & two (2) studs, install supplied 9/16" x 3" Coarse Thread Bolts in place of OEM studs using a 13/16" socket \ wrench.

Install supplied Skyjacker 9/16" u-bolts over axle up into OEM upper u-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket \ wrench.

Torque u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 120-130 ft-lbs.

### Note: Perform Steps 8-10 on Opposite Side at a this Time, Then Proceed to Step 11.

- 11. Install Skyjacker front shock with OEM hardware at upper shock tower mount first. Secure, but Do Not Completely Tighten at this time. <u>Tech Note</u>: If shocks are gas charged & banded, leave band in place until ready to connect to lower mount. Connect Skyjacker shock with OEM hardware at lower axle mount. Secure, but Do Not Completely Tighten at this time.
- 12. Install front tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

# Refer to Separate Instructions for Replacement Pitman Arm, Steering Arm and \or Adjustable Drag Link Installation.

# If Sway Bar Lowering Kit Part # SBL20 or # SBL40 Was Purchased, Refer to Separate Instructions at this Time.

**<u>NOTE</u>**: If vehicle is equipped with a Saginaw or corporate type front drive shaft, rotate drive shaft & check for clearance on CV joint cluster next to transfer case. If binding occurs, remove OEM drive shaft & grind off ears \ tabs until needed clearance is obtained & no further binding occurs.

#### **Rear Installation:** Note: Save all factory components & hardware for reuse, unless noted.

- 1. Chock front tires\wheels. Raise rear of vehicle & support frame rails using jack stands at indicated lift points in OEM service manual.
- 2. Remove front tires \ wheels.
- 3. Place a floor jack underneath rear axle for support. Put a slight load on axle\jack to prevent axle from moving. Allow ample room to lower rear axle.
- 4. Remove OEM rear shocks. Retain factory mounting hardware for re-use.
- 5. Remove OEM u-bolts. Discard u-bolts & hardware. Retain lower OEM u-bolt plate.
- 6. While checking for appropriate slack in brake lines, differential vent hose, e-brake & etc, lower rear axle to gain access to OEM rear leaf springs.

#### Rear Lift Option 1: Add-A-Leaf Installation

#### <u>Note</u>: Perform Steps 7-12 on One Side at a Time.

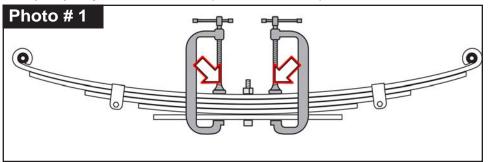
7. Loosen OEM leaf spring mounts. Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt.

**Note:** Installation of Skyjacker Add-A-Leafs properly, you must use two (2) large C-clamps to contain elastic potential energy of OEM rear leaf springs when OEM tie bolts are being removed. **Tech Note:** Spray a good penetrating oil onto center tie bolt to help loosen nut.

8. Attach C-clamp on each side of OEM leaf spring center tie bolt to hold leaf spring assembly securely together. Tighten C-clamp equally on each side. (See Photo # 1)

Use locking pliers to hold head of OEM tie bolt. Use a wrench to loosen & remove nut. Remove tie bolt.

Carefully & slowly loosen C-clamps equally on each side until leaf spring expands completely. Remove C-clamps.



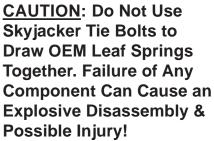
#### <u>NOTE</u>: If installing # R1120 – Softride® Add-A-Leaf, Proceed to Step 9. If installing # R225 – Heavy Duty Add-A-Leaf, Proceed to Step 15.

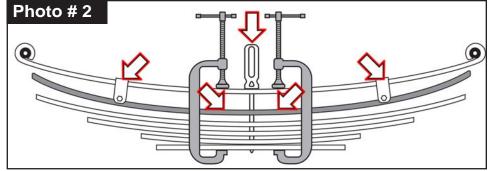
9. If equipped with bend clips \ straps that hold OEM leaf spring pack together, open up bend clips on each end of leaf spring. Separate leafs & install Skyjacker # R1120 – Softride® Add-A-Leaf into spring pack so leaves remain progressive (longest at top & shortest to bottom). # R1120

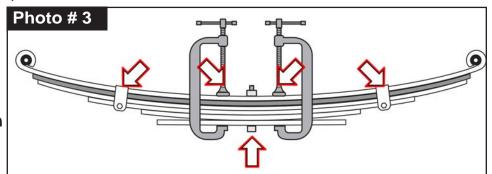
usually installs under spring top main leaf. (See Photo # 2)

 Use an alignment bar \ screwdriver to line up tie bolt hole in leaf spring pack. It is recommended to leave alignment bar \ screwdriver in to help keep leaves

aligned as you tighten C-clamps. (See Photo # 3)







- 11. Attach C-clamp on each side of Skyjacker tie bolt to hold leaf spring assembly. (See Photo # 3) Tighten C-clamps equally on each side until leaf spring compresses completely.
- 12. Once C-clamps have drawn leaves securely together, use locking pliers to hold tie bolt head & tighten tie bolt nut with a wrench. <u>Caution</u>: Do not use an air gun to tighten tie bolt. An air gun could strip or over torque \stretch tie bolt.

**Torque Specifications:** 3/8" Tie Bolt= 17 ft lbs. \ 204 in-lbs.

<u>Note</u>: Make sure individual leafs are all in-line with each other. Re-form bend clips\straps or install new bend clips. If heat is used on straps, allow straps to cool naturally & thoroughly before removing C-clamps.

Remove C-clamps. Cut off any excess tie bolt length with cut-off tool or hacksaw.

#### Note: Perform Steps 7-12 on Opposite Side at a this Time, Then Proceed to Step 13.

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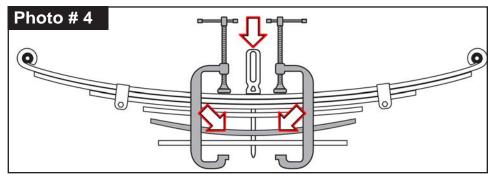
- 13. Clean spring pads of all debris. Raise axle to mate leaf springs to OEM block. <u>Note</u>: Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad.
- 14. Install Skyjacker 9/16" u-bolts down over axle into OEM u-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs. **Proceed to Step 26.**

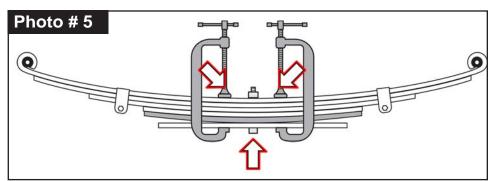
#### Installing # R225 – Heavy Duty Add-A-Leaf. Perform Steps 15-18 on One Side at a Time.

15. Separate leafs & install Skyjacker # R225 – Heavy Duty Add-A-Leaf between top spring pack &

- bottom overload leaf. (See Photo # 4)
- 16. Use an alignment bar \ screwdriver to line up tie bolt hole in leaf spring pack. It is recommended to leave alignment bar \ screwdriver in to help keep leaves aligned as you tighten C-clamps. (See Photo # 4)

<u>CAUTION</u>: Do Not Use Skyjacker Tie Bolts to Draw OEM Leaf Springs Together. Failure of Any Component Can Cause an Explosive Disassembly & Possible Injury!





- 17. Attach C-clamp on each side of Skyjacker tie bolt to hold leaf spring assembly. (See Photo # 5) Tighten C-clamps equally on each side until leaf spring compresses completely.
- 18. Once C-clamps have drawn leaves securely together, use locking pliers to hold tie bolt head & tighten tie bolt nut with a wrench. <u>Caution</u>: Do not use an air gun to tighten tie bolt. An air gun could strip or over torque\stretch tie bolt.

**Torque Specifications:** 3/8" Tie Bolt = 17 ft-lbs. \ 204 in-lbs.

Note: Make sure individual leafs are all in-line with each other.

Remove C-clamps. Cut off any excess tie bolt length with cut-off tool or hacksaw.

#### Note: Perform Steps 15-18 on Opposite Side at a Time, Then Proceed to Step 19.

- Clean spring pads of all debris. Raise axle to mate leaf springs to OEM block. <u>Note</u>: Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad.
- 20. Install Skyjacker 9/16" u-bolts down over axle into OEM u-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 120-130 ft-lbs. **Proceed to Step 26.**

#### Rear Lift Option 2: Rear Block & U-bolt Installation

## Perform Steps 21-22 on One Side at a Time.

21. Clean spring pads of all debris.

Position Skyjacker Lift Block On Top of OEM block & axle pad.

**<u>Note</u>**: Place <u>taller</u> end of lift block toward <u>rear</u> of vehicle.

Raise axle to mate leaf springs to lift Skyjacker & OEM block. <u>Note</u>: Be sure that leaf spring center bolt head seats properly into Skyjacker block, Skyjacker Block seat properly into OEM block & that OEM block pin seats properly into top of axle pad.

22. Install Skyjacker 9/16" u-bolts down over axle into OEM u-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 120-130 ft-lbs.

## Note: Perform Steps 21-22 on Opposite Side at a this Time, Then Proceed to Step 26.

### Rear Lift Option 3: Replacement Softride® Leaf Spring Installation

# Install Correct Block Configuration with Replacement Rear Springs. Vehicles With Gas Engines:

### ALL 1972-1993 Models: W100, W150, W200, W250, W300, W350, Ramcharger & Trailduster

- 2.5" Lift With # DR40 Leaf Spring, Remove OEM Blocks
- 4" Lift With # DR60 Leaf Spring, Remove OEM Blocks
- 6" Lift With # DR40 Leaf Spring, Install on Top of OEM Block
- 8" Lift With # DR60 Leaf Spring, Install on Top of OEM Block

# Vehicles with Cummins® Diesel Engines: 1987-1991 Models:

- 1" Lift With # DR40 Leaf Spring, Remove OEM Blocks. Rear End Will Be Slightly Higher.
- 2.5" Lift With # DR40 Leaf Spring, Remove OEM Blocks
- 6" Lift With # DR40 Leaf Spring, Install on Top of OEM Block

#### **1987-1991 Models: With Full-Height Replacement Rear Springs**

- 2.5" Lift With # DR60 Leaf Spring, Remove OEM Blocks
- 4" Lift With # DR40 Leaf Spring, Install on Top of OEM Block
- 6" Lift With # DR60 Leaf Spring, Install on Top of OEM Block

#### 1992-1993 Models: With Full-Height Replacement Rear Springs

- 1" Lift With # DR60 Leaf Spring, Remove OEM Blocks. Rear End Will Be Slightly Higher.
- 2.5" Lift With # DR60 Leaf Spring, Remove OEM Blocks.
- 4" Lift With # DR60 Leaf Spring, Remove OEM Blocks & Install Supplied 2" Skyjacker Block Kit.
- 6" Lift With # DR60 Leaf Spring, Remove OEM Blocks & Install Supplied 4.5" Skyjacker Block Kit.

<u>Attention</u>: Some 1992-1993 Diesel Models Have Larger 3/4" Rear Spring Eye Bolts. If Your Model Does Have these 3/4" Bolts, You Must Remove Steel Encased Rubber Bushings from Skyjacker Rear Spring Eyes. Remove by Knocking Out or Pressing Out Bushings.

Use Supplied Part # SE17D Bushing Kit as Replacement Bushings. Coat Spring Eye Bushings with a water resistant lithium-based grease. Press into spring eye. Coat outside of 0.625 OD x 0.500 ID x 2.875" Long Sleeve with a water resistant lithium-based grease. Press into spring eye bushings.

#### Perform Step 23 on One Side at a Time.

23. Remove OEM rear leaf spring. (Note direction of OEM hardware.)

Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt. Disconnect spring eye bolts & remove leaf spring with rear shackle attached.

Attach 'UP-Turned Spring Eye' end of Skyjacker leaf spring to front frame mount with OEM hardware. <u>Tech Note</u>: Some Skyjacker leaf springs have a bottom degree shim. Place <u>taller</u> end of shim toward <u>rear</u> of vehicle.

Attach 'DOWN-Turned Spring Eye' end of Skyjacker leaf spring to shackle at rear frame mount with OEM hardware.

Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time. <u>Tech Note</u>: To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels.

#### Note: Perform Step 23 on Opposite Side at a this Time, Then Proceed to Step 24.

24. Clean spring pads of all debris.

Raise axle to mate leaf springs to lift Skyjacker & OEM block. <u>Note</u>: Be sure that leaf spring center bolt head seats properly into Skyjacker block, Skyjacker Block seat properly into OEM block & that OEM block pin seats properly into top of axle pad.

- 25. Install Skyjacker 9/16" u-bolts down over axle into OEM u-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 120-130 ft-lbs. **Proceed to Step 26.**
- 26. Install Skyjacker rear shock with OEM hardware at upper shock tower mount first. Secure, but Do Not Completely Tighten at this time. <u>Tech Note</u>: If shocks are gas charged & banded, leave band in place until ready to connect to lower mount. Connect Skyjacker shock with OEM hardware at lower axle mount. Secure, but Do Not Completely Tighten at this time.
- 27. Install rear tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

## Final Clearance Check & Torque Steps:

- 1. Jounce vehicle a couple of times. This will help suspension settle to new ride height. Cycle steering lock-to-lock & check all components for proper operation & clearances. Pay special attention to clearance between tires\wheels, shocks, brake hoses, ABS wiring, etc.
- Front Tighten & Torque Sequence. Tighten Shock Bushings until bushing starts to swell slightly. Tighten Leaf Springs in this sequence: Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.
- Rear Tighten & Torque Sequence. Tighten Shock Bushings until bushing starts to swell slightly. Tighten Leaf Springs in this sequence: Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.

## Final Notes:

- After installation is complete, double check that all nuts & bolts are tight. Refer to following chart for proper torque specifications. (<u>Note</u>: Do not re-tighten nuts & bolts where thread lock compound was used.)
- With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have headlights readjusted to proper settings.
- Have a qualified alignment center align vehicle to OEM specifications.
- **TORQUE SPECIFICATIONS METRIC SYSTEM INCH SYSTEM** Class 10.9 **Bolt Size** Grade 5 Grade 8 Bolt Size Class 8.8 5/16 180 in-lbs 240 in-lbs 6MM 60 in-lbs 108 in-lbs 3/8 30 ft-lbs 35 ft-lbs 8MM 216 in-lbs 23 ft-lbs 7/16 45 ft-lbs 60 ft-lbs 32 ft-lbs 45 ft-lbs 10MM 1/2 65 ft-lbs 90 ft-lbs 12MM 55 ft-lbs 75 ft-lbs 9/16 95 ft-lbs 130 ft-lbs 14MM 85 ft-lbs 120 ft-lbs 5/8 16MM 135 ft-lbs 175 ft-lbs 130 ft-lbs 165 ft-lbs 18MM 3/4 185 ft-lbs 280 ft-lbs 170 ft-lbs 240 ft-lbs The Above Specifications Are Not to Be Used When the Bolt Is Being Installed With a Bushing.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

STEERING CORRECTION RECOMMENDATIONS						
Lift Height	Drop Pitman Arm	3-Bolt Steering Arm	Steering Block for Open Knuckle Dana 60 Axle ONLY	Adjustable Drag Link		
1981-1993 W250 & W350 Pickup 4WD With Cummins® Diesel & Power Steering						
2.5"				DL10		
4"	DA20			DL10		
6"	DA45			DL10		
1981-1993 W250 & W350 Pickup 4WD With Gas Engine & Power Steering						
2.5	DA20			DL10		
3" - 4"	DA40			DL10		
5" - 6"	DA40		SB60	DL10		
7" - 8"	DA40		SB60	DL10		
1978-1980 W300 Pickup 4WD With Gas Engine & Power Steering						
3" - 4"	DA20			DL10		
5" - 6"	DA40			DL10		
7"-8"	DA40		SB60	DL10		
1961-1993 W100, W150 & W200 Pickup 4WD With Gas Engine & Power Steering						
2.5"	DA20			DL10		
4"	DA40			DL10		
6"		DA60		DL10		
8"	DA40	DA60		DL10		
1978-1993 Ramcharger & 1978-1981 Trailduster With Gas Engine & Power Steering						
2.5"	DA20			DL10		
4"	DA40			DL10		
6"		DA60		DL10		
8"		DA60		DL10		
1974-1977 Ra	1974-1977 Ramcharger With Gas Engine & Power Steering					
2.5"				DL10		
4"		DA60		DL10		
6"		DA60		DL10		
8"	DA40	DA65		DL10		