



- 1967-1987 GM K10\K15 Pickup 4WD
- 1967-1987 GM K20\K25 Pickup 4WD
- 1977-1987 GM K30\K35 Pickup 4WD
- 1988-1991 GM K3500 Pickup 4WD
- 1969-1991 GM K10\K15 Suburban 4WD
- 1969-1991 Chevy K5 Blazer 4WD
- 1970-1991 GMC Jimmy 4WD

Required Tools List:

- SAE Sockets \ Wrenches
(3/4", 13/16", 7/8", 15/16" & 1-1/8")
- Diagonal Cutting Pliers
- Tie Rod Removal \ Separator Tool
- Cut-Off Tool or Reciprocating Saw
- C-Clamps
- Jack Stands
- Floor Jack
- Torque Wrench
- Safety Glasses
- Wheel Chock
- Measuring Tape

Installation Instructions



Before beginning installation, read these instructions & enclosed driver’s WARNING NOTICE thoroughly & completely. Also affix WARNING decal in passenger compartment in clear view of all occupants. Please refer to Parts List to insure that all parts & hardware are received prior to disassembly of vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Please Record the Important Measurement Information Below for Reference.

It is very helpful on determining an Accurate Achieved Lift Height Measurement.

Make sure you park vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from factory, but is usually not noticed until a lift kit has been installed which makes difference more visible. Using a measuring tape, measure front & rear (both sides) from ground up to center of fender opening above axle.

| | |
|--|---|
| Driver Side Front: _____ / _____ BEFORE / AFTER | Passenger Side Front: _____ / _____ BEFORE / AFTER |
| Driver Side Rear: _____ / _____ BEFORE / AFTER | Passenger Side Rear: _____ / _____ BEFORE / AFTER |

Important Notes:

- Lift Kit Height is Based off of Front Lift Height with Less Rear Lift for a More Level Stance.
- If Larger Tires (10% More Than the OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local GM Dealer or an Authorized Skyjacker® Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align the Vehicle to the OEM Specifications.
- If Equipped With OEM Front Sway Bar, Sway Bar Relocation Brackets Must Be Ordered.
3"-4" Lift Height Part # SBL20. 6"-8" Lift Height Part # SBL40.
- On Some Later Models, It May Be Necessary to Alter Exhaust Crossover Pipe for Needed Front Driveshaft Clearance.
- Transfer Case Lowering Kit Part # TCL15 May Be Needed for Rear Driveshaft Clearance.

Component Box Breakdown:**Part # C124AS**

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C124AS8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C124BS

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X912U | 5/8 X 3-3/8 X 9-1/2 U-BOLT, RD | 4 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C124BS8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X912U | 5/8 X 3-3/8 X 9-1/2 U-BOLT, RD | 4 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C124CS

| Item # | Description | Qty |
|--------------|--------------------------------|-----|
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| 58X234X1012U | 5/8 X 2-3/4 X 10-1/2 U-BOLT | 4 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C125A

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C125A8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Component Box Breakdown:**Part # C125B**

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X11U | 5/8 X 3-3/8 X 11 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C125B8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X11U | 5/8 X 3-3/8 X 11 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C125C

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| 58X234X1012U | 5/8 X 2-3/4 X 10-1/2 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C140A

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X11U | 5/8 X 3-1/8 X 11 U-BOLT, ROUND | 4 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C140A8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X11U | 5/8 X 3-1/8 X 11 U-BOLT, ROUND | 4 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C140B

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X13U | 5/8 X 3-3/8 X 13 U-BOLT, ROUND | 4 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C140B8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X13U | 5/8 X 3-3/8 X 13 U-BOLT, ROUND | 4 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Component Box Breakdown:**Part # C140C**

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X234X1212U | 5/8 X 2-3/4 X 12-1/2 U-BOLT, RD | 4 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C160CS

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X234X1012U | 5/8 X 2-3/4 X 10-1/2 U-BOLT, RD | 4 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C168A

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X1212U | 5/8 X 3-1/8 X 12-1/2 U-BOLT, RD | 4 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C168A8

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X1212U | 5/8 X 3-1/8 X 12-1/2 U-BOLT, RD | 4 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C168AS

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C168AS8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 4 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Component Box Breakdown:**Part # C168B**

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X1412U | 5/8 X 3-3/8 X 14-1/2 U-BOLT, RD | 4 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C168B8

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X1412U | 5/8 X 3-3/8 X 14-1/2 U-BOLT, RD | 4 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C168BS

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X912U | 5/8 X 3-3/8 X 9-1/2 U-BOLT, RD | 4 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C168BS8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X912U | 5/8 X 3-3/8 X 9-1/2 U-BOLT, RD | 4 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C168C

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X258X1412U | 5/8 X 2-5/8 X 14-1/2 U-BOLT, RD | 4 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C180ASD

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X11U | 5/8 X 3-1/8 X 11 U-BOLT, ROUND | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Component Box Breakdown:**Part # C180ASD8**

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X318X11U | 5/8 X 3-1/8 X 11 U-BOLT, ROUND | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C180BSD

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X11U | 5/8 X 3-3/8 X 11 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C180BSD8

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X318X712U | 5/8 X 3-1/8 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X338X11U | 5/8 X 3-3/8 X 11 U-BOLT, RD | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV8 | HDWR BAG: 88-91 CHEVY/GMC | 1 |

Part # C180CS

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X234X1012U | 5/8 X 2-3/4 X 10-1/2 U-BOLT, RD | 4 |
| 58X318X912U | 5/8 X 3-1/8 X 9-1/2 U-BOLT, RD | 2 |
| 58X4X10U | 5/8 X 4 X 10 U-BOLT, ROUND | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C224AS

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X234X9U | 5/8 X 2-3/4 X 9 U-BOLT, SQUARE | 4 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C225A

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X234X9U | 5/8 X 2-3/4 X 9 U-BOLT, SQUARE | 4 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Component Box Breakdown:**Part # C240A**

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X234X1012U | 5/8 X 2-3/4 X 10-1/2 U-BOLT, SQ | 4 |
| RB35 | TAPERED REAR BLOCK, 3.5" | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C268A

| Item # | Description | Qty |
|--------------|---------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X234X1212U | 5/8 X 2-3/4 X 12-1/2 U-BOLT, SQ | 4 |
| RB55 | TAPERED REAR BLOCK, 5.5" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C268AS

| Item # | Description | Qty |
|-------------|--------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 3 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 1 |
| 58X234X9U | 5/8 X 2-3/4 X 9 U-BOLT, SQUARE | 4 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Part # C280ASD

| Item # | Description | Qty |
|-------------|---------------------------------|-----|
| 58X234X712U | 5/8 X 2-3/4 X 7-1/2 U-BOLT, RD | 4 |
| 58X358X914U | 5/8 X 3-5/8 X 9-1/4 U-BOLT, RD | 2 |
| 58X234X1012 | 5/8 X 2-3/4 X 10-1/2 U-BOLT, SQ | 1 |
| 58X314CTB | 5/8 X 3-1/4 COARSE THRD BOLT | 2 |
| RB20 | TAPERED REAR BLOCK, 2" | 2 |
| BE15 | BRAKE LINE EXTENSIONS, FRONT | 2 |
| HB-CHEV | HDWR BAG: 67-87 CHEVY/GMC | 1 |

Hardware Bag Breakdown:**Part # HB-CHEV**

| Item # | Description | Qty |
|---------|--------------------------------------|-----|
| 58FTN | 5/8-18 NYLON INSERT LOCK NUT | 16 |
| SP2010 | CHEVY SPRING BUSHING | 8 |
| SSGM716 | SLEEVE, 0.688 OD X 0.438 ID X 3.68 L | 2 |
| SSGM916 | SLEEVE, 0.688 OD X 0.563 ID X 3.68 L | 2 |

Part # HB-CHEV8

| Item # | Description | Qty |
|---------|--------------------------------------|-----|
| 58FTN | 5/8-18 NYLON INSERT LOCK NUT | 16 |
| SP2010 | CHEVY SPRING BUSHING | 8 |
| SSGM916 | SLEEVE, 0.688 OD X 0.563 ID X 3.68 L | 4 |

Pre-Installation Tips: Apply Penetrating Oil Prior to Disassembly.

1. Spray a deep penetrating oil onto OEM u-bolts & axle studs, spring eye bolts, pitman arm nut, drag link ball joint mounts, steering arm bolts, shock eye mounting bolts, etc.

Pre-Installation Tips: Install Spring Eye Bushings & Sleeves into Leaf Springs.

1. Coat Spring Eye Bushings with a water resistant lithium-based grease. Press into each spring eye of Front Softride Leaf Springs. **NOTE:** Front Softride Leaf Springs tie bolt pin is centered.
2. Coat outside of steel Sleeves with a water resistant lithium-based grease. Press into spring eye bushings. **NOTE:** On 1967-1987 Models, insert supplied steel 0.688 OD x 0.563 ID x 3.68" Long (thin wall) steel sleeve into each front spring eye. Install supplied 0.688 OD X 0.438 ID X 3.68" Long (thick wall) steel sleeve into each rear spring eye.

On 1988-1992 Models, install supplied 0.688 OD X 0.438 ID X 3.68" Long (thick wall) steel sleeves in both front & rear spring eyes.

Rear Softride Leaf Springs have steel encased rubber bushing pre-installed.

Pre-Installation Tips: Install Shock Boots & Bushings.

1. Install supplied Shock Boot over Skyjacker Shock. Attach boot to cylinder body with supplied Boot Cable Tie. Remove excess cable tie with diagonal cutting pliers.
2. Coat Hourglass Bushings with a water resistant grease & press into each shock eye. Coat Sleeve & press into cylinder eye bushings.

Front Installation: Note: Save all factory components & hardware for reuse, unless noted.

1. Chock rear tires\wheels. Ensure that vehicle transmission is in PARK & engage emergency brake. **Note:** Be sure steering wheel\wheels are pointing straight forward.
2. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.
3. Remove front tires\wheels.
4. Place a floor jack underneath front axle for support. Put a slight load on axle\jack to prevent axle from moving. Allow ample room to lower front axle.
5. Remove OEM front shocks. Disconnect shock upper mount using a 3/4" socket\wrench. Retain OEM hardware & spacer bushings. Disconnect shock lower mount using a 3/4" socket\wrench. Retain OEM hardware.
6. Disconnect OEM drag link ball joint from OEM pitman arm. Remove cotter pin & remove castle nut using 15/16" socket\wrench. Use a tie rod remover\separator tool to detach drag link from pitman arm. Take caution not to tear the drag link grease boot.
7. If equipped with OEM front sway bar, disconnect sway bar from OEM u-bolt anchor plate using 1-1/8" socket\wrench.

If Extended Length Stainless Steel Brake Lines Were Purchased, Refer to Separate Instructions at this Time. If OEM rubber brake hoses are retained, they must be in good condition; check for leaks, chafed spots, cracks & dry rot.

NOTE on Skyjacker 6" & 8" Lift Systems:

OEM brake lines have to be re-routed to underneath OEM frame rail for adequate clearance. Skyjacker 6" & 8" Lift System Includes two (2) Part # BE15 Front Brake Line Extensions.

8. Attach one (1) # BE15 below frame directly beneath OEM brake line mount. Attach small hole of bracket to frame with bend pointing down (larger hole pointing to outside of vehicle).
Disconnect OEM brake hose from metal brake line at frame mount bracket (1967-1978 models OEM brake line goes through OEM frame). Connect brake hose to brake line through large hole in Skyjacker bracket with OEM hardware.
9. Remove OEM u-bolts (& two (2) 5/8" bolts if applicable) using 15/16" socket \ wrench. Discard u-bolts & nuts. Retain upper OEM u-bolt anchor plate & OEM flat washers.
10. While checking for appropriate slack in brake lines, differential vent hose, & etc, lower front axle to gain access to OEM front leaf springs. **Note:** Do not overextend OEM axle vent hose; it may need to be rerouted or replaced.

Note: Perform Step 11-13 on One Side at a Time.

11. Remove OEM front leaf spring in this sequence. (Note direction of OEM hardware.)
Loosen front spring eye bolt using a 7/8" socket \ wrench.
Loosen rear spring eye bolt at shackle using a 13/16" socket \ wrench. **Tech Note:** If exhaust has been modified (headers, etc), OEM shackle bolt may make contact. Remove the upper shackle bolt & remove a shackle \ spring assembly.
Loosen rear shackle eye bolt using a 13/16" socket \ wrench.
Disconnect spring eye bolts & remove leaf spring. **Tech Note:** A helping hand is recommended during removal & installation to keep leaf spring assembly from falling.
12. Attach Skyjacker leaf spring to front frame mount with OEM hardware. **Tech Note:** Skyjacker 6" & 8" leaf springs have a bottom degree shim. Place taller end of shim toward front of vehicle.
Attach Skyjacker leaf spring to shackle at rear frame mount with OEM hardware.
Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time.
Tech Note: To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires \ wheels.
13. Clean spring pads of all debris. Raise axle to mate leaf spring to axle.
Note: Be sure that leaf spring center bolt head seats properly into axle pad.
Tech Note: One Ton models have three (3) u-bolts & two (2) bolts. Install supplied 5/8" x 3-1/4" Coarse Thread Bolts in place of two (2) OEM bolts using a 15/16" socket \ wrench.
Install supplied Skyjacker 5/8" u-bolts over axle up into OEM upper u-bolt anchor plate.
Tech Note: Wider u-bolt installs on Passenger side next to differential carrier housing.
Install OEM flat washers & supplied 5/8" Nylon Insert Nuts using a 15/16" socket \ wrench.
Torque u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs.

Note: Perform Steps 11-13 on Opposite Side at a this Time, Then Proceed to Step 14.

14. If equipped with OEM front sway bar, connect sway bar to OEM u-bolt anchor plate with OEM hardware using 1-1/8" socket \ wrench.

If Sway Bar Lowering Kit Part # SBL20 or # SBL40 Was Purchased, Refer to Separate Instructions at this Time.

15. Install Skyjacker front shock with OEM hardware at upper shock tower mount first. Secure, but **Do Not Completely Tighten** at this time. **Tech Note:** If shocks are gas charged & banded, leave band in place until ready to connect to lower mount. Connect Skyjacker shock with OEM hardware at lower axle mount. Secure, but **Do Not Completely Tighten** at this time.
16. Install front tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

Refer to Separate Instructions for Replacement Pitman Arm, Steering Arm and\or Adjustable Drag Link Installation.

NOTE: If vehicle is 1977-1991 & equipped with a Saginaw or corporate type front drive shaft, rotate drive shaft & check for clearance at CV joint cluster next to transfer case. If binding occurs, remove OEM drive shaft from vehicle. Remove\grind off small amount of material at drive shaft stop until needed clearance is obtained (approximately 1/8"). Remove as little material as possible.

NOTE: On some later 1987-1991 models, it may be necessary to alter exhaust crossover pipe for needed drive shaft clearance.

Rear Installation: Note: Save all factory components & hardware for reuse, unless noted.

1. Chock front tires\wheels. Raise rear of vehicle & support frame rails using jack stands at indicated lift points in OEM service manual.
2. Remove front tires\wheels.
3. Place a floor jack underneath rear axle for support. Put a slight load on axle\jack to prevent axle from moving. Allow ample room to lower rear axle.
4. Remove OEM rear shocks. Retain factory mounting hardware for re-use.
5. Remove OEM u-bolts. Discard u-bolts & hardware. Retain lower OEM u-bolt plate.
6. While checking for appropriate slack in brake lines, differential vent hose, e-brake & etc, lower rear axle to gain access to OEM rear leaf springs. **Note:** Do not overextend OEM axle vent hose; it may need to be rerouted or replaced.

NOTE on Skyjacker 6" & 8" Lift Systems: OEM Emergency Brake Cable will have to be removed from OEM cable mount bracket to allow adequate clearance for rear axle to be lowered.

7. OEM e-brake cable routes up to driver side cable mount bracket. Cut a notch in lower portion up to inner circle of bracket using a cut-off tool or reciprocating saw. Bend bracket open, remove e-brake cable & bend mount back to original position.

Rear Lift Option 1: Rear Block & U-bolt Installation

Perform Steps 8-9 on One Side at a Time.

8. Clean spring pads of all debris.

Position Skyjacker Lift Block On Top of OEM block & axle pad.

Note: Place taller end of lift block toward rear of vehicle.

Raise axle to mate leaf springs to lift Skyjacker & OEM block. **Note:** Be sure that leaf spring center bolt head seats properly into Skyjacker block, Skyjacker Block seat properly into OEM block & that OEM block pin seats properly into top of axle pad.

Note: 1969-1972 Models have Square Rear U-Bolts. Install Skyjacker Square u-bolts down over OEM leaf springs around axle & into OEM lower u-bolt anchor plate.

1973-1987 Models have Round Rear U-Bolts. Install Skyjacker Round u-bolts over axle up into OEM upper u-bolt anchor plate.

9. Install Skyjacker 5/8" u-bolts around axle & into u-bolt anchor plate. Install supplied 5/8" Nylon Insert Nuts using a 15/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs.

Note: **Perform Steps 8-9 on Opposite Side at a this Time, Then Proceed to Step 14.**

Rear Lift Option 2: Replacement Softride® Leaf Spring Installation

Perform Steps 10-11 on One Side at a Time.

10. Remove OEM rear leaf spring. (Note direction of OEM hardware.)

Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt.

Disconnect spring eye bolts & remove leaf spring with rear shackle attached.

NOTE: Skyjacker 8" Lift System Includes a 2" Rear Tapered Blocks. Place taller end of lift block toward rear of vehicle.

11. Attach Skyjacker leaf spring to front frame mount with OEM hardware.

Tech Note: Some Skyjacker leaf springs have a bottom degree shim. Place taller end of shim toward rear of vehicle.

Attach Skyjacker leaf spring to shackle at rear frame mount with OEM hardware.

Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time.

Tech Note: To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires \ wheels.

Note: **Perform Step 10-11 on Opposite Side at a this Time, Then Proceed to Step 12.**

12. Clean spring pads of all debris.

Raise axle to mate leaf springs to lift Skyjacker & OEM block. **Note:** Be sure that leaf spring center bolt head seats properly into Skyjacker block, Skyjacker Block seat properly into OEM block & that OEM block pin seats properly into top of axle pad.

Note: 1969-1972 Models have Square Rear U-Bolts. Install Skyjacker Square u-bolts down over OEM leaf springs around axle & into OEM lower u-bolt anchor plate.

1973-1987 Models have Round Rear U-Bolts. Install Skyjacker Round u-bolts over axle up into OEM upper u-bolt anchor plate.

13. Install Skyjacker 5/8" u-bolts down over axle into OEM u-bolt plate. Install supplied 5/8" Nylon Insert Nuts using a 15/16" socket \ wrench. Tighten u-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs. **Proceed to Step 14.**

14. Install Skyjacker rear shock with OEM hardware at upper shock tower mount first. Secure, but **Do Not Completely Tighten** at this time. **Tech Note:** If shocks are gas charged & banded, leave band in place until ready to connect to lower mount. Connect Skyjacker shock with OEM hardware at lower axle mount. Secure, but **Do Not Completely Tighten** at this time.
15. Transfer Case Lowering Kit Part # TCL15 May Be Required on 4", 6" & 8" Lifts. Refer to Separate Instructions at this Time.
16. Install rear tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

Final Clearance Check & Torque Steps:

1. Jounce vehicle a couple of times. This will help suspension settle to new ride height. Cycle steering lock-to-lock & check all components for proper operation & clearances. Pay special attention to clearance between tires\wheels, shocks, brake hoses, wiring, etc.
2. **Front Tighten & Torque Sequence.**
Tighten Shock Bushings until bushing starts to swell slightly.
Tighten Leaf Springs in this sequence:
Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.
3. **Rear Tighten & Torque Sequence.**
Tighten Shock Bushings until bushing starts to swell slightly.
Tighten Leaf Springs in this sequence:
Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.

Final Notes:

- After installation is complete, double check that all nuts & bolts are tight. Refer to following chart for proper torque specifications.
- With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have headlights readjusted to proper settings.
- Have a qualified alignment center align vehicle to OEM specifications.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

| TORQUE SPECIFICATIONS | | | | | |
|---|------------|------------|---------------|------------|------------|
| INCH SYSTEM | | | METRIC SYSTEM | | |
| Bolt Size | Grade 5 | Grade 8 | Bolt Size | Class 8.8 | Class 10.9 |
| 5/16 | 180 in-lbs | 240 in-lbs | 6MM | 60 in-lbs | 108 in-lbs |
| 3/8 | 30 ft-lbs | 35 ft-lbs | 8MM | 216 in-lbs | 23 ft-lbs |
| 7/16 | 45 ft-lbs | 60 ft-lbs | 10MM | 32 ft-lbs | 45 ft-lbs |
| 1/2 | 65 ft-lbs | 90 ft-lbs | 12MM | 55 ft-lbs | 75 ft-lbs |
| 9/16 | 95 ft-lbs | 130 ft-lbs | 14MM | 85 ft-lbs | 120 ft-lbs |
| 5/8 | 135 ft-lbs | 175 ft-lbs | 16MM | 130 ft-lbs | 165 ft-lbs |
| 3/4 | 185 ft-lbs | 280 ft-lbs | 18MM | 170 ft-lbs | 240 ft-lbs |
| The Above Specifications Are Not to Be Used When the Bolt Is Being Installed With a Bushing. | | | | | |

Seat Belts Save Lives, Please Wear Your Seat Belt.



**JESUS
FORGIVES
ROCKS
DON'T**

Jesus Christ Died For You.

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.
Romans 3:23

For all have sinned; all fall short of God's glorious standard.
Ephesians 2:8

God saved you by his special favor when you believed. And you can't take credit for this; it is a gift from God.
Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.
Romans 10:9-10

That if you shall confess with thy mouth the Lord Jesus, and shall believe in your heart that God hath raised him from the dead, you shall be saved. For with the heart man believeth unto righteousness; and with the mouth confession is made unto salvation.

Pray This Simple Prayer:

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life! Thank You, Lord Jesus for a new life in You!

Now, go and tell somebody about your new life in Jesus, get a Bible, begin to read it, and go to a Bible believing church.

If you would like someone to pray with you, call Kenneth Copeland Ministries anytime at 800-600-7395.

To listen to commercial free Christian radio on the web, go to www.887fm.org

Jesús murió por ti.

Juan 3:16

"Porque tanto amó Dios al mundo, que dio a su Hijo unigénito, para que todo el que cree en él no se pierda, sino que tenga vida eterna."
Romanos 3:23

"Pues todos han pecado y están privados de la gloria de Dios."
Efesios 2:8

"Porque por gracia ustedes han sido salvados mediante la fe; esto no procede de ustedes, sino que es el regalo de Dios."
Salmos 18:2

"El Señor es mi roca, mi amparo, mi libertador; es mi Dios, el peñasco en que me refugio. Es mi escudo, el poder que me salva, ¡mi más alto escondite!"
Romanos 10:9-10

"9 Que si confi esas con tu boca que Jesús es el Señor, y crees en tu corazón que Dios lo levantó de entre los muertos, serás salvo. 10 Porque con el corazón se cree para ser justifi cado, pero con la boca se confi esa para ser salvo."

Ahora dí esta simple oración:

Dios, vengo a Ti y admito que he pecado contra Ti, necesito que tomes el control de mi vida. La Biblia dice que todo aquel que invoca el nombre del Señor escapará con vida. En este momento yo clamo ante Ti, Jesús; te pido que vengas a vivir en mi corazón y que tomes el control de mi vida. ¡Yo creo que tu moriste en la cruz y resucitaste para darme vida! ¡Gracias Señor Jesús, por una nueva vida que tengo en Ti! Amen.

Ahora ve y dile a alguien sobre la nueva vida que tienes en Cristo. Compra una Biblia y empieza a leerla. Busca una Iglesia que cree en la Biblia y hazte parte de esa Iglesia.

Si te gustaría orar con alguien, puedes llamar a este número 800-600-7395

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