

JEEP JK STEERING KIT

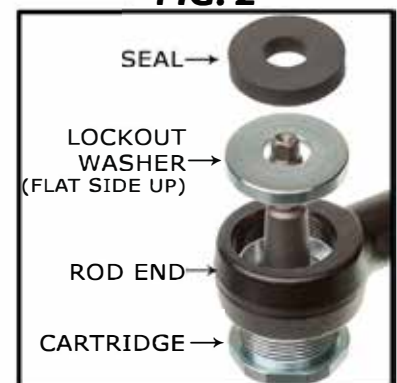
**FIG. 1a
DRAG LINK
ASSEMBLY**



**FIG. 1b
TIEROD
ASSEMBLY**

1. Measure the lengths (center of stud to center of stud) of the OEM drag link & OEM tie rod assembly.
2. Apply the supplied anti-seize to the new Skyjacker drag link forging threads. Thread the new Skyjacker jam nuts onto the new Skyjacker forgings & thread the new forgings into the new Skyjacker sleeve as shown in Fig. 1a.
3. Repeat Step # 2 for the new Skyjacker tie rod assembly (Fig 1b).
4. Apply the supplied anti-seize to the new Skyjacker cartridge housing threads, thread the new cartridges into the new forgings, & torque to 120 ft/lbs using a 2" socket.
5. Adjust the new Skyjacker assemblies to match the measurements taken in Step # 1.
6. Install the new Skyjacker **dust boots** onto the new **drag link** ends. Install the new Skyjacker **lockout washers** & seals onto the new **tie rod** ends as shown in Fig. 2. CAUTION: Do **not** install the lockout washers on the drag link!
7. Install the new Skyjacker drag link & tie rod assemblies & tighten the supplied nylon lock nuts. Torque the new lock nuts to **63 ft/lbs** at the steering arms & **77 ft/lbs** at the pitman arm.
8. Perform a front end alignment & tighten the new Skyjacker jam nuts.

FIG. 2



TIE ROD ENDS