

2007-2018 Jeep Wrangler JK Rubicon & Non-Rubicon 2-Door & 4-Door, 2WD\4WD # JK62FLSBO 3.5"- 6" Front Coil-Over Kit Installation Instructions

#### **Required Tools List:**

• SAE Sockets \ Wrenches (5/16", 1/2", 9/16", 3/4", & 1-1/8")

Metric Sockets \ Wrenches
 (10mm, 14mm, 15mm, 18mm, 19mm, 21mm)

• Brake Line\Flare Nut Wrenches (12mm, 15mm & 5/8")

• 7/32" Hex Key Socket\Wrench

Angle Drill

Drill

• 1/8", 5/16" & 3/8" Short Length Drill Bits

• 1/8", 5/16" & 3/8" Drill Bits

Diagonal Cutting Pliers

• Plastic Fastener Clip Removal Tool

• Pneumatic Reciprocating Body Saw

Scriber Tool

Center Punch

Hammer

• Cut-Off Tool

• Grinder

• Tin Snips

Safety Glasses

• Jack Stands

Wheel Chock

Floor Jack

Paint Market

Measuring Tape

• Torque Wrench



Before beginning installation, read these instructions & enclosed driver's WARNING NOTICE thoroughly & completely. Also affix WARNING decal in passenger compartment in clear view of all occupants. Please refer to Parts List to insure that all parts & hardware are received prior to disassembly of vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

# Please Record Important Measurement Information Below for Reference. It Is Very Helpful on Determining an Accurate Achieved Lift Height Measurement.

Make sure you park vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from factory, but is usually not noticed until a lift kit has been installed which makes difference more visible. Using a measuring tape, measure front & rear (both sides) from ground up to center of fender opening above axle.

| Driver Side Front: | /              | Passenger Side Front: | /              |
|--------------------|----------------|-----------------------|----------------|
|                    | BEFORE / AFTER | G                     | BEFORE / AFTER |
| Driver Side Rear:  | /              | Passenger Side Rear:  | /              |
|                    | BEFORE / AFTER | -                     | BEFORE / AFTER |

# Important Notes:

- If Larger Tires (10% More Than OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local JEEP Dealer or an Authorized Skyjacker® Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align Vehicle to OEM Specifications.
- In Event that a Different Coil Spring Rate Option Is Needed Due to Custom Modifications, Extra Weight, Etc, Please Contact Skyjacker® Technical Assistance at 318-388-0816.

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- Adjustable Front Lower Control Arms Are Required. Part # JKLL24F-SX Includes Johnny Joints.
- OEM Skid Plates Can Not Be Re-Used with Long Arm Series.
- 2012-2018 Models: Exhaust Spacers Are Required. Part # JK36ESK.
- Adjustable Front Track Bar Is <u>Recommended</u>. Part # JKFTBA717.
- All Models: A Replacement Dual Cardan CV Style Front Driveshaft is <u>Required</u>.
   2-Door Models Will Also <u>Required</u> A Replacement Dual Cardan CV Style Rear Driveshaft.
- Wheel Back Spacing of 4.5" Or Less Is Recommended.
- Drag Link Must Be Adjusted to Center Steering Wheel <u>Before</u> Vehicle Is Driven. Failure to Do So Will Cause Computer Errors, Odd Handling Characteristics, & Poor Performance.

2007-2018 Jeep JK Optional Coil-Over Up-Grades





Part # JKLSAB

Part # JKLSABR





LeDuc Series Rear Coil-Over Kit 3.5" - 4.5" Lift - Part # JK42RLSBO 4.5" - 6" Lift - Part # JK62RLSBO



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# Component Box Breakdown:

#### Part # JK62FLS

| Item #     | Description                  | Qty |
|------------|------------------------------|-----|
| SKY2031-PR | COILOVER SHOCK, PAIR, L & R  | 1   |
| 2.5X12X200 | SPRING, 2.5 ID\12 H\200 RATE | 2   |
| 2.5X14X350 | SPRING, 2.5 ID\14 H\350 RATE | 2   |
| LSCOWRH-S  | SPANNER WRENCH, COIL-OVER    | 1   |

## Part # JK62FLSB

| Item #       | Description                 |   |  |
|--------------|-----------------------------|---|--|
| JKLSBOFDU-B  | COILOVER BRKT, FRT DR UPPER | 1 |  |
| JKLSBOFPU-B  | COILOVER BRKT, FRT PA UPPER | 1 |  |
| H-BOX JKFLSB | HDWR BOX: JK62FLSB BOX      | 1 |  |

## Hardware Box Breakdown:

#### Part # H-BOX JKFLSB

| Item #       | Description                    | Qty |
|--------------|--------------------------------|-----|
| JKLSBOFDLI-B | SHOCK BRKT, FRT DR LOWER INNER | 1   |
| JKLSBOFDLO-B | SHOCK BRKT, FRT DR LOWER OUTER | 1   |
| JKLSBOFPLI-B | SHOCK BRKT, FRT PA LOWER INNER | 1   |
| JKLSBOFPLO-B | SHOCK BRKT, FRT PA LOWER OUTER | 1   |
| JKLSBORRD-B  | REMOTE RESERVOIR BRKT, DR      | 1   |
| JKLSBORRP-B  | REMOTE RESERVOIR BRKT, PA      | 1   |
| SBE126       | SWAY BAR END LINKS, DBL DISC   | 1   |
| JKFBL60      | BRAKE LINES, FRONT             | 1   |
| ABSS2535     | BUMP STOP SPACER, 3.5 H        | 2   |
| HB-BSS40     | HDWR BAG: BUMP STOP SPACER     | 1   |
| HB-JKLSBOFSL | HDWR BAG: FRT SHOCK LOWER BRKT | 1   |
| HB-JKLSBOFSU | HDWR BAG: FRT SHOCK UPPER BRKT | 1   |

# Component Breakdown:

#### Part # SBE126

| Item #     | Description                    | Qty |
|------------|--------------------------------|-----|
| SBE102-L   | SWAY BAR END LINK, FRT, SINGLE | 2   |
| SBE-E3     | SWAY BAR END LINK, WELDED EYE  | 4   |
| 14X112SPIN | SNAPPER PIN, 1/4 X 1-1/2       | 4   |
| HB-SBE126  | HDWR BAG: FOR SBE126           | 1   |

#### Part # JKFBL60

| Item #  | Description              | Qty |
|---------|--------------------------|-----|
| JKBL60S | BRAKE LINE, FRONT        | 2   |
| BE15    | BRAKE LINE EXTENSIONS    | 2   |
| 3CCW    | COPPER CRUSH WASHER, 3/8 | 4   |
| HC1     | HOSE\HORSESHOE CLIP      | 2   |
| BTIE    | BOOT TIE, RED            | 2   |

# Hardware Bag Breakdown:

#### Part # HB-BSS40

| Item #  | Description                | Qty |
|---------|----------------------------|-----|
| 38X4BHB | 3/8 X 4 BUTTON HEAD BOLT   | 2   |
| 38SAEW  | 3/8 SAE WASHER             | 2   |
| 38CTN   | 3/8-16 COARSE N/I LOCK NUT | 2   |

#### Part # HB-JKLSBOFSL

| Item #    | Description                         | Qty |
|-----------|-------------------------------------|-----|
| 141509    | SLEEVE, 5/8 OD X 1/2 ID X 1.50 LONG | 2   |
| 516X1FTB  | 5/16 X 1 FINE THREAD BOLT           | 2   |
| 516SAEW   | 5/16 SAE WASHER                     | 4   |
| 516FTN    | 5/16 FINE THREAD N/I LOCK NUT       | 2   |
| 38X1FTB   | 3/8 X 1 FINE THREAD BOLT            | 4   |
| 38SAEW    | 3/8 SAE WASHER                      | 8   |
| 38FTN     | 3/8 FINE THREAD N/I LOCK NUT        | 4   |
| 12X412FTB | 1/2 X 4-1/2 FINE THREAD BOLT        | 2   |
| 12SAEW    | 1/2 SAE WASHER                      | 4   |
| 12FTN     | 1/2 FINE THREAD N/I LOCK NUT        | 2   |

#### Part # HB-JKLSBOFSU

| Item #    | Description                  | Qty |
|-----------|------------------------------|-----|
| 38X114FTB | 3/8 X 1-1/4 FINE THREAD BOLT | 10  |
| 38SAEW    | 3/8 SAE WASHER               | 20  |
| 38FTN     | 3/8 FINE THREAD N/I LOCK NUT | 10  |
| 12X512FTB | 1/2 X 5-1/2 FINE THREAD BOLT | 2   |
| 12SAEW    | 1/2 SAE WASHER               | 4   |
| 12FTN     | 1/2 FINE THREAD N/I LOCK NUT | 2   |
| 34X2CTB   | 3/4 X 2 COARSE THREAD BOLT   | 2   |
| 34SAEW    | 3/4 SAE WASHER               | 4   |
| 34CTN     | 3/4 COARSE THRD N/I LOCK NUT | 2   |

### Part # HB-SBE126

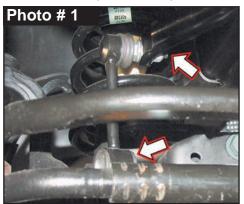
| Item #      | Description                         | Qty |
|-------------|-------------------------------------|-----|
| 403712      | SLEEVE, 5/8 OD X 1/2 ID X 1.25 LONG | 4   |
| 12X212BHCTB | 1/2 X 2-1/2 BUTTON HEAD BOLT        | 2   |
| 12USSW      | 1/2 USS WASHER                      | 4   |
| 12CTN       | 1/2 COARSE THRD N/I LOCK NUT        | 2   |

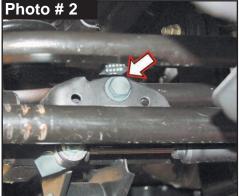
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#### Front Installation: Note: Save all factory components & hardware for reuse, unless noted.

**ATTENTION:** Parts Shown in Red are for Picture Clarification Only. Skyjacker Coil Springs & Metal Brackets Are Powder Coated Black.

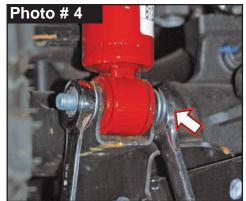
- 1. With vehicle on flat level ground, set emergency brake & chock rear tires\wheels.
- 2. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.
- 3. Remove front tires\wheels using a 19mm socket.
- 4. Remove OEM front sway bar end link at lower axle mount using a 18mm socket\wrench. Remove upper mount to sway bar using a 21mm socket\wrench. (Photo # 1)
- 5. Disconnect OEM front track bar from lower passenger side axle mount using a 21mm socket \ wrench. (Photo # 2)
- 6. Disconnect OEM front track bar from upper driver side frame mount using a 21mm socket \ wrench. (Photo # 3) Remove track bar & retain hardware.





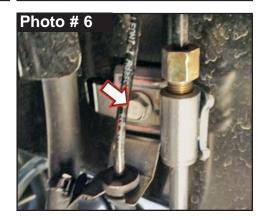


- Remove OEM front shock.
   Disconnect at lower axle mount using a 18mm socket \ wrench. (Photo # 4)
   Disconnect at upper frame mount a 14mm socket \ wrench. (Photo # 5)
- 8. Disconnect OEM front brake line bracket using a 10mm socket \ wrench. (Photo # 6)





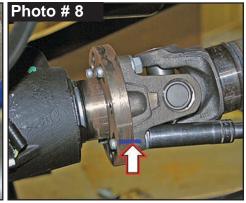
Note: 2007-10 Models: Disconnect from frame rail mount. 2011-18 Models: Disconnect from axle mount below coil spring.



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- On RUBICON Models: Disconnect OEM front axle locker sensor & some of line clips. (Photo # 7) <u>Tech Note</u>: Red safety lock clip must be slid rearward to unlock. Press & hold rearward tang down, grab connector & pull away while from plug-in.
- 10. Tech Note: On some models, it will be necessary to disconnect OEM front driveshaft to ensure driveshaft does not bind when installing taller springs. Mark location of OEM front driveshaft \flange at axle & disconnect using a 15mm socket \wrench. (Photo # 8)





- 11. While checking for appropriate slack in ABS lines, brake lines, differential vent hose & etc, lower front differential & remove OEM front coil springs.
- 12. Remove OEM plastic inner fender liners using a plastic fastener clip removal tool & a 10mm socket\wrench.
- 13. <u>Driver Side</u>: Remove four (4) OEM bolts from OEM plastic housing that holds washer fluid tank, ECM & ABS module in place using a 10mm socket\wrench. (Photo # 9)
- 14. Passenger Side: Remove OEM intake hose from OEM air filter housing using a 5/16" socket\
  wrench. Remove OEM air filter housing. (Photo # 10)

Remove four (4) OEM bolts from OEM plastic housing that holds battery, fuse box & air filter housing in place using a 10mm socket\wrench. (Photo # 11)



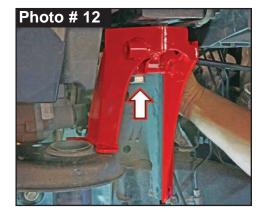




Note: Perform Steps 15-26 on One Side at a Time.

15. Skyjacker Front Upper Coil-Over Brackets Are Side Specific:# JKLSBOFDU-B Driver Side &# JKLSBOFPU-B Passenger Side.

Attach appropriate Skyjacker bracket to OEM upper shock bracket frame with supplied 3/4" x 2" Coarse Thread Bolts with 3/4" SAE Washer up through bracket & frame. Attach with 3/4" SAE Washer & 3/4" Coarse Thread Nylon Insert Nut using a 1-1/8" socket\wrench. Secure, but **Do Not Completely Tighten** at this time. (Photo # 12)

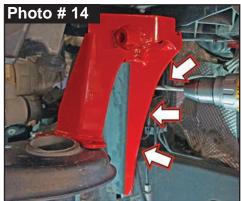


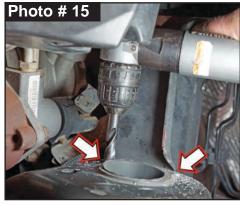
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- 16. Use Skyjacker bracket as a guide to mark\scribe two (2) forward mounting holes on OEM upper coil spring mount. (Photo # 13)
- 17. Use Skyjacker bracket as a guide for three (3) rearward mounting holes on OEM shock mount. Mark\scribe, center punch & drill 1/8" pilot holes. **Note:** Prior to drilling, check behind surface area being worked on for any wires, brake lines, fuel lines, hoses, etc that could be damaged. Drill out pilot hole with a 3/8" drill bit. (Photo # 14)
- 18. Remove hardware & Skyjacker bracket using a 1-1/8" socket\wrench.

Drill two (2) forward previously scribed mounting holes on OEM upper coil spring mount with a short length 1/8" drill bit using an angle drill. Drill out pilot hole using a 3/8" drill bit. (Photo # 15)







- 19. Reinstall Skyjacker bracket to OEM upper shock bracket frame with supplied 3/4" x 2" Coarse Thread Bolts with 3/4" SAE Washer up through bracket & frame. Attach with 3/4" SAE Washer & 3/4" Coarse Thread Nylon Insert Nut using a 1-1/8" socket\wrench. Secure, but **Do Not Completely Tighten** at this time.
- 20. Skyjacker Remote Reservoir Brackets Are Side Specific:# JKLSBORRD-B Driver Side &# JKLSBORRP-B Passenger Side.

Align appropriate Skyjacker Remote Reservoir Bracket with two (2) upper rearward holes of Coil-Over Bracket. Attach with supplied 3/8" x 1-1/4" Fine Thread Bolts with 3/8" SAE Washer through brackets & frame. (Photo # 16)

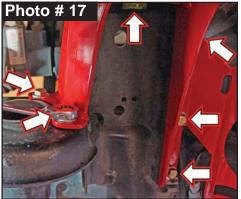
Attach with 3/8" SAE Washer & 3/8" Fine Thread Nylon Insert Nut using a 9/16" socket\wrench. Secure, but **Do Not Completely Tighten** at this time.

21. Complete installation of Coil-Over Bracket with supplied 3/8" x 1-1/4" Fine Thread Bolts with 3/8" SAE Washers. Attach with 3/8" SAE Washers & 3/8" Fine Thread Nylon Insert Nuts using a 9/16" socket\wrench. (Photo # 17)

Fully tighten & torque all hardware.

**Torque Specifications:** 3/8" Bolts = 35 ft-lbs 3/4" Bolt = 280 ft-lbs

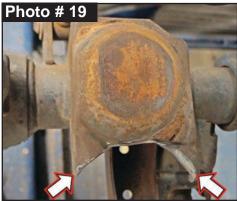


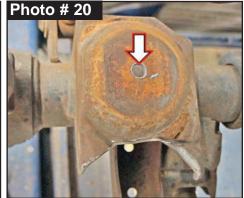


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- 22. <u>Note</u>: This step is for coil-over spring clearance. It is not necessary to remove entire OEM lower coil spring seat. On rearward side of OEM lower coil spring seat, mark a line from each rear corner to intersect towards center. (Photo # 18)
  - Cut using a cut off tool, grinder or similar tool. (Photo # 19)
- 23. Place Skyjacker # ABSS2535 Front Bump Stop Spacer on top center of OEM lower coil spring mount pad. Measure, mark & center punch OEM lower coil spring mount pad.
  - Drill center mark using a 3/8" drill bit. (Photo # 20) **Note**: Grind smooth any burrs or sharp edges on OEM lower coil spring seats, then paint or undercoat all exposed metal.







- 24. Drill forward hole of OEM coil spring mounts with a short length 5/16" drill bit using an angle drill. (Photo # 21)
- 25. Skyjacker Lower Outer Shock Brackets Are Side Specific:# JKLSBOFDLO-B Driver Side Outer &# JKLSBOFPLO-B Passenger Side Outer

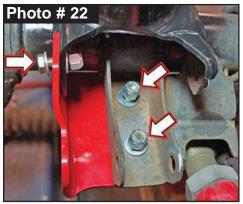
Attach appropriate Skyjacker bracket to OEM lower shock bracket mount with supplied 3/8" x 1" Fine Thread Bolt with 3/8" SAE Washer up through bracket & mount. Attach with 3/8" SAE Washers & 3/8" Fine Thread Nylon Insert Nuts using a 9/16" socket\wrench. (Photo # 22)



Attach forward mount hole with supplied 5/16" x 1" Fine Thread Bolt with 5/6" SAE Washer through bracket & mount. Attach with 5/16" SAE Washers & 5/16" Fine Thread Nylon Insert Nuts using a 1/2" socket\wrench. (Photo # 22)

<u>Passenger Side</u>: Forward hole on passenger side OEM lower shock mount must be drilled. (Photo # 23) Use Skyjacker bracket as a guide, mark\scribe, center punch & drill 1/8" pilot hole. Drill out pilot hole with a 3/8" drill bit. (Photo # 24)

Attach with supplied 3/8" hardware. (Photo # 22)







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26. Install Skyjacker # ABSS2535 Front Bump Stop Spacer onto OEM lower coil spring mount pad. Insert supplied 3/8" x 4" Button Head Bolt into spacer.

Align bolt into hole of OEM spring mount pad. Reach under spring mount pad & above axle tube to attach supplied 3/8" SAE Washer & 3/8" Nylon Insert Lock Nut onto bolt.

Tighten bump stop into place using a 7/32" hex key socket\wrench & 9/16" socket\wrench. (Photo # 25) Torque 25 ft-lbs

<u>Note</u>: Perform Steps 15-26 on Opposite Side at a this Time, Then Proceed to Step 27.



Note: Perform Steps 27-32 on One Side at a Time.

- 27. Skyjacker Lower Shock Inner Braces Are Side Specific:
  - # JKLSBOFDLI-B Driver Side Inner &
  - # JKLSBOFPLI-B Passenger Side Inner.

Remove OEM lower link bolt from lower link arm using a 21mm socket\wrench.

Reinstall OEM lower link bolt from inside-to-outside of vehicle.

Install appropriate Skyjacker brace with offset toward OEM lower shock bracket. Attach with OEM nut using a 21mm socket\wrench. (Photo # 26)

28. <u>Driver Side</u>: For hardware clearance, remove a small area of OEM inner fender plastic toward rear of Skyjacker Coil-Over Bracket using a pneumatic body saw or similar tool. (Photos # 27) Check clearance with supplied 1/2" x 5-1/2" Fine Thread Bolt, 1/2" SAE Washers & 1/2" Nylon Insert Lock Nut. (Photos # 28)

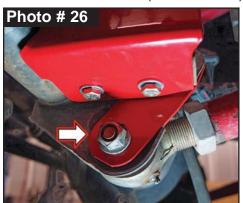


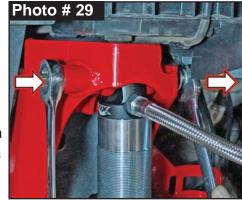




Photo # 25

29. Skyjacker Coil-Over Shocks Are Side Specific: 90-degree fitting, reservoir hose & remote reservoir of Coil-Over goes toward rear of vehicle.

Install Skyjacker Coil-Over Shock into Skyjacker Coil-Over Bracket with supplied shock spacers on each side of shock eye mount. Insert supplied 1/2" x 5-1/2" Fine Thread Bolt with 1/2" SAE Washer from front-to-rear through bracket. Attach with supplied 1/2" SAE Washer & 1/2" Nylon Insert Lock Nut using a 3/4" socket\wrench. (Photos # 29)



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30. Install Skyjacker Coil-Over Shock into Skyjacker Lower Shock Bracket with supplied shock spacers on each side of shock eye mount. Insert supplied 1/2" x 4-1/2" Fine Thread Bolt with 1/2" SAE Washers from outside-to-inside through bracket & shock mount. Insert supplied 5/8" OD x 1/2" ID x 1.50" Long Sleeve between OEM shock mount & continue bolt though Skyjacker Lower Shock Inner Brace. Attach with supplied 1/2" SAE Washer & 1/2" Nylon Insert Lock Nut using a 3/4" socket\wrench. (Photos # 30)

<u>Tech Note</u>: Check clearance between Skyjacker Coil-Over Shock & trimmed portion of OEM lower coil spring seat. Be sure there is no contact of mount or coil spring. Trim if necessary.

- 31. Install Skyjacker Coil-Over Remote Reservoir into Skyjacker Remote Reservoir Bracket with supplied Screw Clamps using a 5/16" socket\wrench. (Photos # 31) **Note**: Trim excess length of screw clamp strap using tin snips or similar tool.
- 32. Trim each OEM plastic inner fender liner & inner liner mounts for clearance of Skyjacker Lower Shock Bracket using a pneumatic body saw or similar tool. (Photos # 32) Install OEM plastic inner fender liners with OEM plastic clips & OEM bolts using a 10mm socket\wrench.



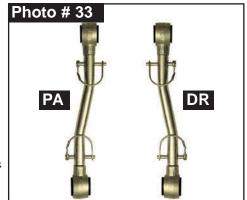




Note: Perform Steps 27-32 on Opposite Side at a this Time, Then Proceed to Step 33.

- 33. Align marks on OEM front driveshaft \flange & connect driveshaft with OEM hardware using a 15mm socket \wrench. (Photo # 7 & # 8) Torque 81 ft-lbs
- 34. Locate Skyjacker # SBE126 Front Sway Bar Double Disconnect End Links. Coat # ES25 1.50 Long Steel Sleeves with a water resistant grease & press into upper & lower end links mounts.

  Note: Sway Bar End Links are to be installed with offset inward as shown. (Photo # 33)
- 35. Install upper end link mount to OEM sway Bar with supplied 1/2" x 2-1/2"
  Course Thread Button Head Bolt with 1/2" SAE Washer from inside-to-outside to provide adequate clearance. (Photo # 34) Attach with supplied 1/2" SAE Washer & 1/2" Course Thread Nylon Insert Nut on outside using





a 7/32" Hex Key socket\wrench & a 3/4" socket\wrench. Secure, but **Do Not Completely Tighten** at this time.

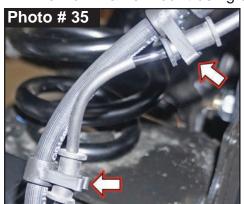
Attach lower end link to inside of OEM axle mount with OEM hardware using a 21mm socket\ wrench. Secure, but **Do Not Completely Tighten** at this time.

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36. Install Skyjacker # JKBL60S Front Brake Lines. Turn tires to gain better access to brake components.

Unclip all ABS line rubber grommets from OEM brake line rubber keepers. (Photo # 35) Disconnect OEM brake line banjo fitting bolt at brake caliper using a 15mm brake line \flare nut wrench. (Photo # 36) Use a pan to catch released fluid.

If equipped, remove OEM speed sensor connector from OEM bracket. Disconnect OEM brake line from frame mount using a 12mm brake line flare nut wrench. (Photo # 37)







- 37. Attach Skyjacker brake line banjo fitting to OEM caliper with OEM banjo bolt & supplied 3/8" Copper Crush Washers. Install with one (1) supplied 3/8" Copper Crush Washer on each side of Skyjacker banjo fitting using a 15mm flare nut wrench. (Photo # 38)

  Note: Install with brake line bend at same angle as OEM. Torque 26 ft-lbs. Route Skyjacker brake line around suspension components same as OEM up to frame mount.
- 38. Install supplied Skyjacker # BE15 Brake Line Extension Bracket into OEM frame mount with OEM bolt using a 10mm socket\wrench. Insert Skyjacker brake line fitting through Skyjacker Bracket. (Photo # 39)

Carefully thread OEM male brake hard line nut into female fitting on Skyjacker brake line.

Note: Take care to not cross thread fittings. Tighten using a 12mm flare nut wrench on OEM brake line & a 5/8" flare nut wrench on Skyjacker brake line. (Photo # 39)

- 39. Install supplied Skyjacker # HC1 Brake Line Clip on top of Skyjacker brake line. Line up clip with Skyjacker Brake Line notch & tap it into position to secure it in place. (Photo # 39)
- 40. Lubricate OEM ABS line rubber grommets. Adjust upward\downward to route OEM ABS line with Skyjacker brake line. Attach rubber grommets to Skyjacker brake line with supplied plastic ties. Trim with diagonal cutting pliers. (Photo # 40)







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- 41. Bleed air from brake system as instructed by OEM service manual. Avoid getting brake fluid on painted surfaces. **CAUTION: Do Not Drive Vehicle** until you have made sure that all air is out of brake line system & you have a firm brake pedal.
  - Check all brake line connections for leaks & tighten as necessary. **Tech Note**: A spray bottle of water works well to clean up residual brake fluid when installation is complete.
- 42. Install front tires\wheels using a 19mm socket. Lower vehicle to ground. Torque lugs to OEM service manual specifications.
- 43. <u>Passenger Side</u>: Reinstall four (4) OEM bolts to OEM plastic housing that holds battery, fuse box & air filter housing in place using a 10mm socket\wrench. (Photo # 11)
  - Reinstall OEM intake hose to OEM air filter housing using a 5/16" socket\wrench. Remove OEM air filter housing. (Photo # 10)
- 44. <u>Driver Side</u>: Reinstall four (4) OEM bolts to OEM plastic housing that holds washer fluid tank, ECM & ABS module in place using a 10mm socket\wrench. (Photo # 9)

## Final Clearance Check & Torque Steps:

<u>Note</u>: OEM Drag Link Must Be Adjusted to Center Steering Wheel <u>Before</u> Vehicle Is Driven. Failure to Do So Will Cause Computer Errors, Odd Handling Characteristics, & Poor Performance.

- 1. Start vehicle. Make sure there are no dash lights pertaining to suspension.
- 2. Jounce vehicle a couple of times. This will help suspension settle to new ride height. Cycle steering lock-to-lock & check all components for proper operation & clearances. Pay special attention to clearance between tires\wheels, Coil-Over Shocks & Reservoirs, control arms, brake hoses, ABS wiring, etc.
  - Rotate driveshafts & check for interference at differential yoke & Cardan joint. If necessary, lightly dress casting(s) and \or u-joint tabs in order to eliminate binding.
- 3. Front Tighten & Torque Sequence.

Skyjacker Coil-Over Shock at Skyjacker Coil-Over Bracket using a 3/4" socket\wrench. Torque 90 ft-lbs.

Skyjacker Coil-Over Shock at Skyjacker Lower Shock Bracket using a 3/4" socket\wrench.. Torque 90 ft-lbs.

Sway bar end link upper bolt using a 7/32" Hex Key socket\wrench & a 3/4" socket\wrench. Torque 90 ft-lbs.

Sway bar end link lower bolt using a 21mm socket\wrench. Torque 75 ft-lbs.

Skyjacker lower link arm mount bolts using a 21mm socket\wrench. Torque 125 ft-lbs.

Skyjacker upper link arm mount bolts using a 18mm socket\wrench. Torque 75 ft-lbs.

# **Adjusting Coil-Over Lift Height:**

<u>Notes</u>: Reference your before & after measurements noted on Page 1 of these instructions.

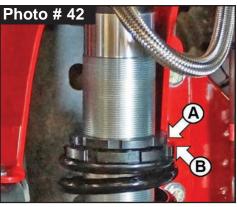
Raise lift height by compressing Skyjacker Coil-Over upper coil spring. To raise vehicle height, turn coil-over collars down shock body.

- 1. With vehicle on flat level ground, set emergency brake & chock rear tires\wheels. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.
- 2. Remove front tires\wheels using a 19mm socket. Make sure Skyjacker Coil-Over Shocks are fully extended with as much weight off coil springs as possible. (Photo # 41)

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To adjust coil-overs, first unlock Upper Collar A by turning it left\clock-wise using # LSCOWRH-S
Spanner Wrench. (Photo # 42) <u>Tech Note</u>: Amount of preload\adjustment does not directly equal amount of lift you will achieve due to weight variances side-to-side (battery, gas tank,

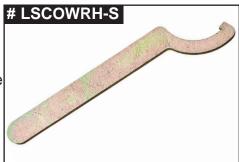




other aftermarket modifications, etc.). 1" of preload does not equal 1" of lift height.

Use Spanner Wrench to turn Lower Collar B right \ counter clock-wise to compress upper coil spring down. It does require a physical effort to rotate \ compress coil spring.

 Once satisfied with your adjustments, spin Upper Collar A down against Lower Collar B. To lock, turn collar B counterclockwise and collar A clockwise.



5. Install front tires\wheels using a 19mm socket. Lower vehicle to ground. Torque lugs to OEM service manual specifications. Jounce vehicle a couple of times and \or test drive. This will help suspension settle to new ride height. Check height measurements again. Fine tune side-to-side as needed.

# **Final Notes:**

- After installation is complete, double check that all nuts & bolts are tight. Refer to following chart
  for proper torque specifications. (<u>Note</u>: Do not re-tighten nuts & bolts where thread lock
  compound was used.)
- With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have headlights readjusted to proper settings.
- Have a qualified alignment center align vehicle to OEM specifications.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

| TORQUE SPECIFICATIONS  |            |            |               |            |            |  |
|--|------------|------------|---------------|------------|------------|--|
| INCH SYSTEM  |            |            | METRIC SYSTEM |            |            |  |
| Bolt Size  | Grade 5    | Grade 8    | Bolt Size     | Class 8.8  | Class 10.9 |  |
| 5/16   | 180 in-lbs | 240 in-lbs | 6MM           | 60 in-lbs  | 108 in-lbs |  |
| 3/8  | 30 ft-lbs  | 35 ft-lbs  | 8MM           | 216 in-lbs | 23 ft-lbs  |  |
| 7/16   | 45 ft-lbs  | 60 ft-lbs  | 10MM          | 32 ft-lbs  | 45 ft-lbs  |  |
| 1/2  | 65 ft-lbs  | 90 ft-lbs  | 12MM          | 55 ft-lbs  | 75 ft-lbs  |  |
| 9/16   | 95 ft-lbs  | 130 ft-lbs | 14MM          | 85 ft-lbs  | 120 ft-lbs |  |
| 5/8  | 135 ft-lbs | 175 ft-lbs | 16MM          | 130 ft-lbs | 165 ft-lbs |  |
| 3/4  | 185 ft-lbs | 280 ft-lbs | 18MM          | 170 ft-lbs | 240 ft-lbs |  |
| Above Specifications Are Not to Be Used When Bolt Is Being Installed With a Bushing. |            |            |               |            |            |  |

Seat Belts Save Lives, Please Wear Your Seat Belt.

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