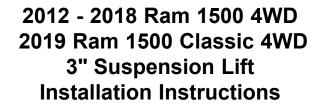


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REQUIRED TOOL LIST:

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Grease Gun
- Floor Jack
- Jack Stands
- Measuring Tape
- Strut Spring Compressor
- Torque Wrench





Before beginning the installation, thoroughly & completely read these instructions & the enclosed driver's WARNING NOTICE. Affix the WARNING decal in the passenger compartment in clear view of all occupants. Please refer to the Parts List to insure that all parts & hardware are received prior to the disassembly of the vehicle. If any parts or hardware are found to be missing, contact SKYJACKER[®] Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, contact SKYJACKER[®] Technical Assistance at 318-388-0816.

Make sure you park the vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from the factory & is usually not noticed until a lift kit has been installed, which makes the difference more visible. Using a measuring tape, measure the front & rear (both sides) from the ground up to the center of the fender opening above the axle. Record this information below for future reference.

Driver Side Front:	Passenger Side Front:
Driver Side Rear:	Passenger Side Rear:

Important Notes:

- This suspension lift is **not** designed to be used on models with a TRX Package.
- If larger tires (10% more than the OEM diameter) are installed, speedometer recalibration will be necessary. Contact your local Ram dealer or an authorized dealer for details.
- After installation, a qualified alignment facility is required to align the vehicle to the OEM specifications.

I-R1230P REV1 9-19 Pg 1

Component Box Breakdown:

Part #: R1230PB / R1230PH / R1230PM / R1230PN

Item #	Description	Qty	Item #	Description	Qty
R123UCA-L	RAM 1500 DRV UPPER A-ARM	1	H7030	HYDRO SHOCK W/RED BOOT	2
R123UCA-R	RAM 1500 PAS UPPER A-ARM	1		(Included With R1230PH)	
R123MS-1	RAM 1500 FRT UPPER SPACER	2	M9530	MONOTUBE SHOCK	2
R123MS-2	RAM 1500 FRT LOWER SPACER	2		(Included With R1230PM)	
R123RMS-S	RAM 1500 REAR SPACER	2	N8030	NITRO SHOCK W/RED BOOT	2
BTIE-K	BLACK CABLE TIE	2		(Included With R1230PN)	
HB-10MM/NFN	HDWR BAG: 10MM FLG NUTS	1	I-R1230P	INST SHEET: R1230P	1
HB-R123RMS	HDWR BAG: REAR SPACERS	1			
B8530	BLACK MAX SHOCK W/BLK BOOT	2			
	(Included With R1230PB)				

Hardware Bag Breakdown:

Part # HB-10MM/NFN

Item #	Description	Qty
10MMX1.5NFN	10MM X 1.5 NYL FLANGE NUT	6

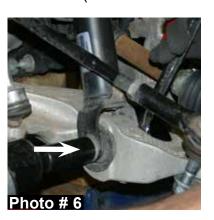
Part # HB-R123RMS

Item #	Description	Qty	Item #	Description	Qty
R123RMS-WASH	RAM 1500 REAR SPACER WASH	2	38SAEW	3/8 SAE WASHER	2
38X134CTB	3/8 X 1 3/4 COARSE THRD BOLT	2			

Front Installation:

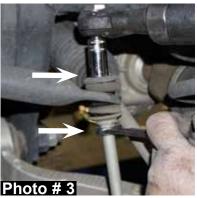
- 1. With the vehicle on flat level ground, set the emergency brake, & block the rear tires / wheels.
- 2. Raise the front of the vehicle & support the frame of the vehicle securely using jack stands.
- 3. Remove the front tires / wheels using a 22mm socket. (See Photo # 1)
- 4. Disconnect the OEM outer tie rod ends from the OEM steering knuckles using a 21mm socket / wrench. (See Photo # 2) Note: It may be necessary to strike the OEM steering knuckles to dislodge the OEM tie rod ends. Be careful not to damage the OEM tie rod ends.
- 5. Disconnect the OEM ABS lines from the OEM upper A-arms.
- 6. Disconnect the OEM brake lines from the frame using a 13mm socket / wrench.
- 7. Disconnect the OEM sway bar end links from the OEM sway bar using a 15mm wrench & 16mm socket / wrench. (See Photo # 3)
- 8. While supporting the OEM steering knuckles, disconnect the OEM upper A-arms from the OEM steering knuckles using a 21mm socket / wrench. (See Photo # 4) **Note:** It may be necessary to strike the OEM steering knuckles to dislodge the OEM ball joints. Be careful not to damage the OEM ball joints.
- 9. Remove the OEM strut assemblies using a 15mm wrench, 21mm socket / wrench, & 24mm socket / wrench. (See Photos # 5 & # 6)







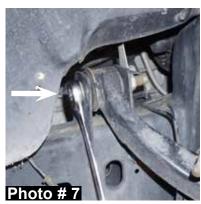




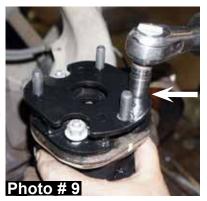


- 10. Remove the OEM upper A-arms using a 18mm socket / wrench. (See Photo # 7)
- 11. For upper strut mount alignment purposes, mark the location of each OEM upper strut mount & OEM coil spring prior to disassembly. Using a strut spring compressor, compress the coil spring of each OEM strut assembly. Remove each upper strut retaining nut & upper strut mount using a 18mm socket.
- 12. Install the new Skyjacker lower strut spacers on top of each OEM coil spring isolator pad. (See Photo # 8)
- 13. Install the OEM upper strut mounts, aligning the marks made in Step # 11 using a 18mm socket & uncompress the OEM coil spring of each OEM strut assembly.
- 14. Install the new Skyjacker upper strut spacers on top of each OEM strut assembly using the OEM hardware & a 15mm socket. (See Photo # 9)
- 15. Install the new Skyjacker spacer / OEM strut assemblies using the supplied 10mm flange nuts, OEM lower hardware, a 15mm wrench, 21mm socket / wrench, & 24mm socket / wrench. (See Photos # 5 & # 6)
- 16. Install the new Skyjacker upper A-arms using the OEM hardware & a 18mm socket / wrench. Do not fully tighten at this time. (See Photo # 10)
- 17. While supporting the OEM steering knuckles, connect the new Skyjacker upper A-arms to the OEM steering knuckles & fully tighten all upper A-arm & ball joint hardware using the supplied cotter pins, washers, nuts, OEM hardware, a 18mm socket / wrench, & 22mm socket / wrench. (See Photo # 11)
- 18. Grease the new Skyjacker upper A-arm ball joints using a grease gun.
- 19. Connect the OEM sway bar end links to the OEM sway bar using a 15mm wrench & 16mm socket / wrench. (See Photo # 3)
- 20. Connect the OEM brake lines to the frame using a 13mm socket / wrench.











- 21. Connect the OEM ABS lines to the new Skyjacker upper A-arms using the supplied cable ties. (See Photo # 12)
- 22. Connect the OEM outer tie rod ends to the OEM steering knuckles using a 21mm socket / wrench. (See Photo # 2)
- 23. Install the front tires / wheels using a 22mm socket & lower the front of the vehicle to the ground. (See Photo # 1)

Rear Installation:

- 1. Block the front tires / wheels, raise the rear of the vehicle, & support the frame of the vehicle securely using jack stands.
- 2. Remove the rear tires / wheels using a 22mm socket.
- 3. Support the rear differential & remove the OEM rear shocks using a 21mm socket / wrench. (See Photo # 13)
- 4. Disconnect the OEM rear sway bar end links from the frame using a Photo # 13 18mm socket / wrench. (See Photo # 14)
- 5. Disconnect the OEM rear brake lines from the frame using a 13mm socket / wrench.
- 6. Disconnect the OEM rear track bar from the rear differential using a 21mm socket / wrench. (See Photo # 15)
- 7. While checking for appropriate slack in ABS lines, brake lines, differential vent hose, & etc. Lower the rear differential & remove the OEM rear coil springs.
- 8. Install the new Skyjacker rear coil spring spacer washers on top of the OEM rear coil spring mounts. (See Photo # 16)
- 9. Install the new Skyjacker rear coil spring spacers using the supplied 3/8" x 1 3/4" bolts, washers, & a 9/16" socket. (See Photo # 17)













- 10. Install the OEM rear coil spring isolators & OEM rear coil springs.
- 11. Raise the rear differential in order to load the OEM rear coil springs & connect the OEM rear track bar to the rear differential using a 21mm socket / wrench. (See Photo # 15)
- 12. Connect the OEM rear brake lines to the frame using a 13mm socket / wrench.
- 13. Connect the OEM rear sway bar end links to the frame using a 18mm socket / wrench. (See Photo # 14)
- 14. Install the new Skyjacker rear shocks using the OEM hardware & a 21mm socket / wrench.
- 15. Install the rear tires / wheels using a 22mm socket & lower the rear of the vehicle to the ground.

Final Notes:

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- With the vehicle placed on the ground, cycle the steering lock to lock & inspect the steering, suspension, brake lines, front & rear drivelines, fuel lines, & wiring harnesses for proper operation, tightness, & adequate clearance.
- Have the headlights readjusted to the proper settings.
- Have a qualified alignment center realign the vehicle to the OEM specifications.
- After the first 100 miles, check all hardware for the proper torque & periodically thereafter.

Seat Belts Save Lives, Please Wear Your Seat Belt.

TORQUE SPECIFICATIONS					
	INCH SYSTEM			METRIC SYSTEM	
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
<u>5/16</u>	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
<u>7/16</u>	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FTLB	14MM	85 FT LB	120 FT LB
<u>5/8</u>	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

[•] The above specifications are not to be used when the bolt is being installed with a bushing.